

TECHNICAL SPECIFICATIONS AND MAINTENANCE

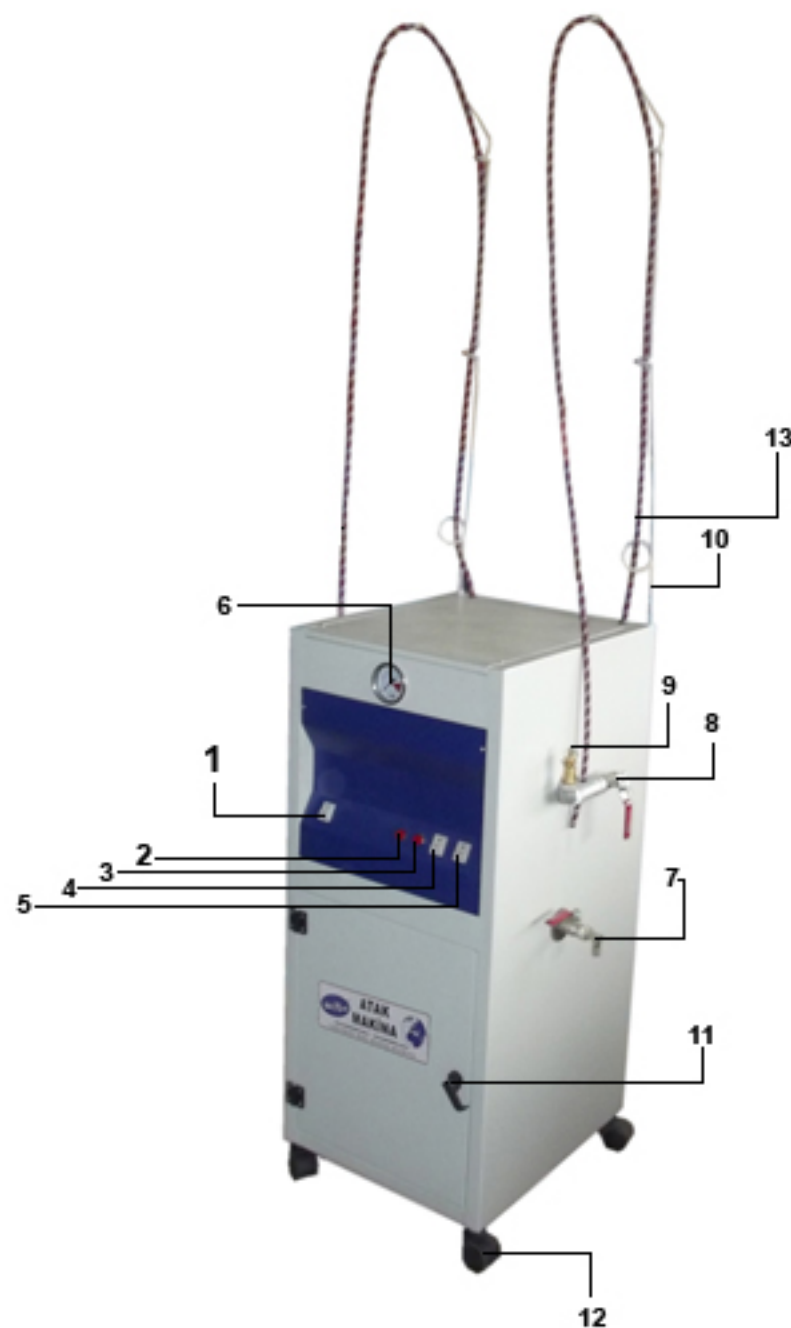


User Manual

English

- Fusing Presses
- Fabric Curing Machine
- Stone Transfer Presses
- Digital Pressure Presses
- Stone Installation Machines
- Jamb Pressure Machines
- Knitwear Ironing Machines
- Steam Boilers

Dual Fully Automatic Steam Boiler (UK 0001)



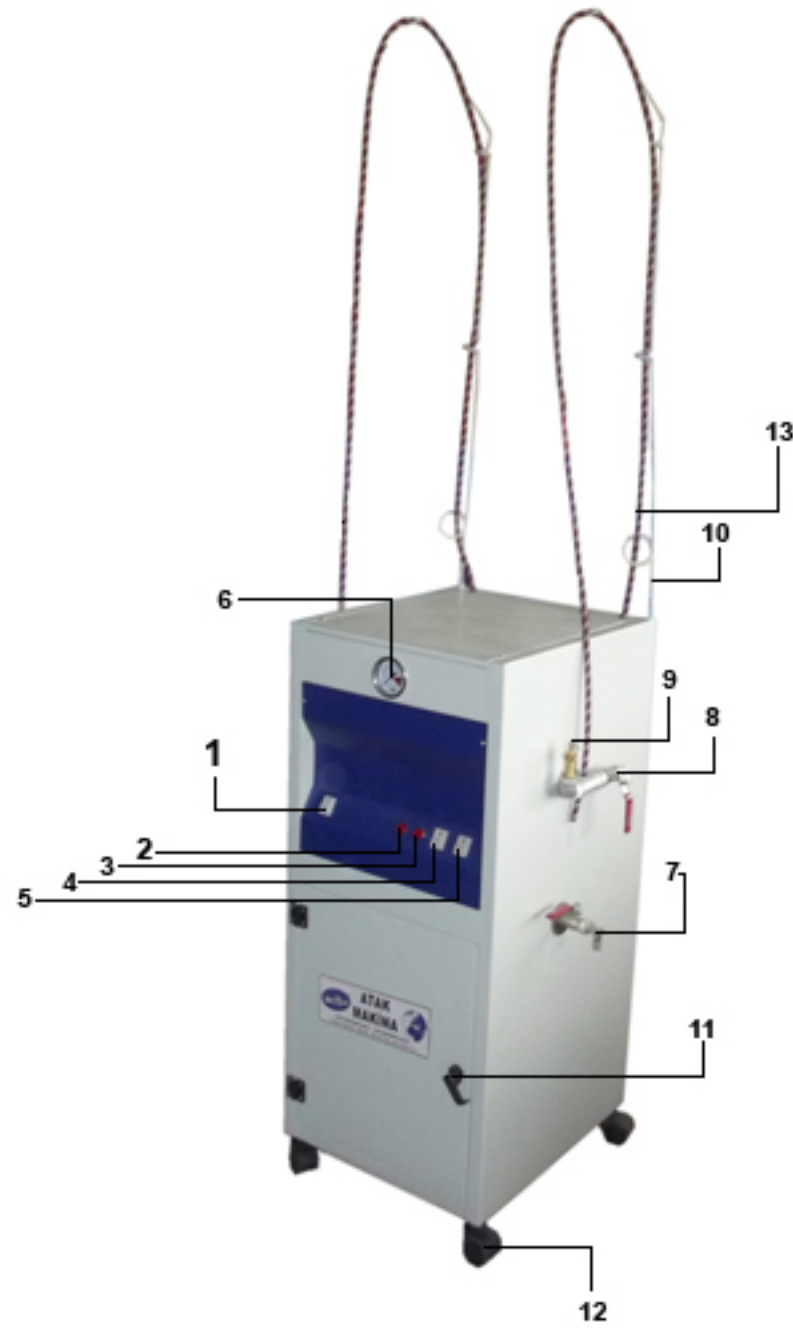
GENERAL FEATURES AND DEFINITIONS

- | | |
|--|--------------------------------|
| 1 - Main Switch | 11 - Boiler Water Storage Tank |
| 2 - Pump Warning Lamp | 12 - Moving Bakelite Foot |
| 3 - Resistance Enable - Disable Warning Lamp | 13 - Iron Hose |
| 4 - Steam Boiler Resistant Switch | |
| 5 - Steam Boiler Resistant Switch | |
| 6 - Steam Pressure Gauge | |
| 7 - Steam Boiler Water Drain Valve | |
| 8 - Steam Release Valve | |
| 9 - Boiler Safety Valve | |
| 10 - Iron Steam Hose | |

MECHANICAL PROPERTIES

| | | | |
|--------------------|----------------|-----------|---------|
| RESISTANCE POWER : | 7.5 KW | WEIGHT : | 45 kg |
| ENGINE POWER : | 0,37 KW | VOLTAGE : | 380 V |
| CAPACITY : | 12 kg / 1 Hour | AMP : | 11 A |
| WIDTH : | 45 cm | POWER : | 0,37 KW |
| | | HEIGHT : | 100 cm |
| | | LENGTH : | 50 cm |

Dual Fully Automatic Steam Boiler (UK 0001)



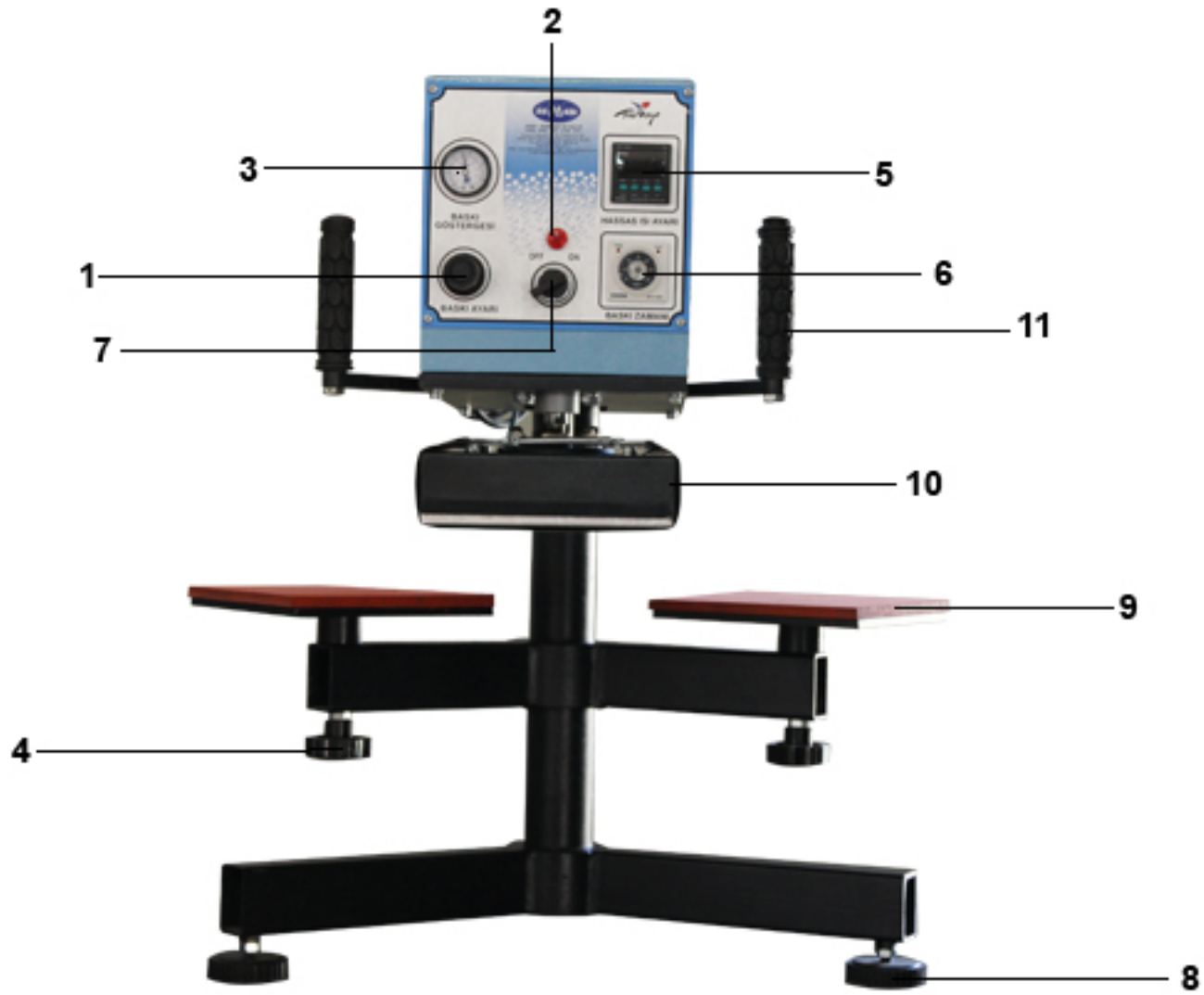
OPERATING INSTRUCTIONS

- 1 - Insert the plug into 380 V plug to your machine.
- 2 - Turn on the main switch. (1)
- 3 - Resistance of check-engaged. (3)
- 4 - Su pompasının devreye girdiğini kontrol ediniz. (2)
- 5 - Open the boiler resistance (5-4)
- 6 - Increasing the steam pressure check. (6)
- 7 - Pour the water in the boiler hopper.
- 8 - After pressure steam system to the desired level, open the drain valve. (8)

MAINTENANCE INSTRUCTIONS

- 1 - Weekly Periodically, Boiler Pressure 1 bar after upgrading to clean the tank by opening the drain valve. (7)
- 2 - When the unexpected happens, please contact technical service.

Head Rotary Pressure Press (DBP 20 * 20)



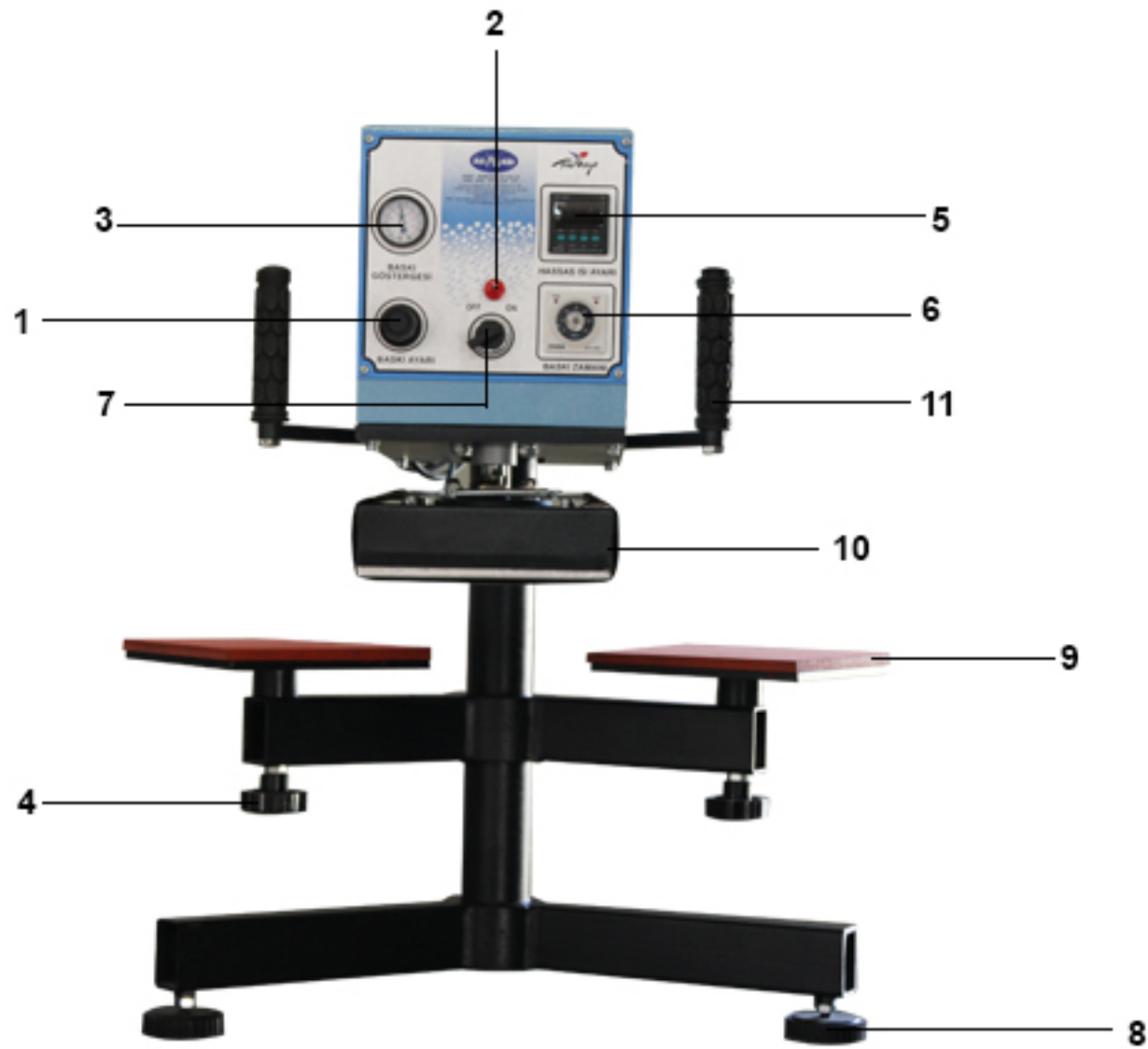
GENERAL FEATURES AND DEFINITIONS

- | | |
|-------------------------------------|-----------------------------------|
| 1 - Regulator | 6 - Time Relay (Digital - Analog) |
| 2 - Start Warning Lamp | 7 - Start Switch |
| 3 - Pressure Gauges | 8 - Bakelite Foot |
| 4 - Lower Table Adjustment Lever | 9 - Silicon Surface |
| 5 - Thermostat (Digital - Analog) | 10 - Top Table |
| | 11 - Right Left Handle |

MECHANICAL PROPERTIES

| | | | |
|----------------------|-------------|----------|--------|
| OPERATING PRESSURE: | 0-6 Bar | WEIGHT: | 65 kg |
| WAITING PERIOD: | 0 - 60 dk | VOLTAGE: | 220 V |
| RESISTANCE POWER: | 1000 W | AMP : | 4,5 A |
| TEMPERATURE SETTING: | 0 - 260 C | POWER : | 1000 W |
| CAPACITY: | 2000 - 3000 | HEIGHT : | 70 cm |
| WIDTH : | 70 cm | LENGTH: | 80 cm |

Head Rotary Pressure Press (DBP 20 * 20)



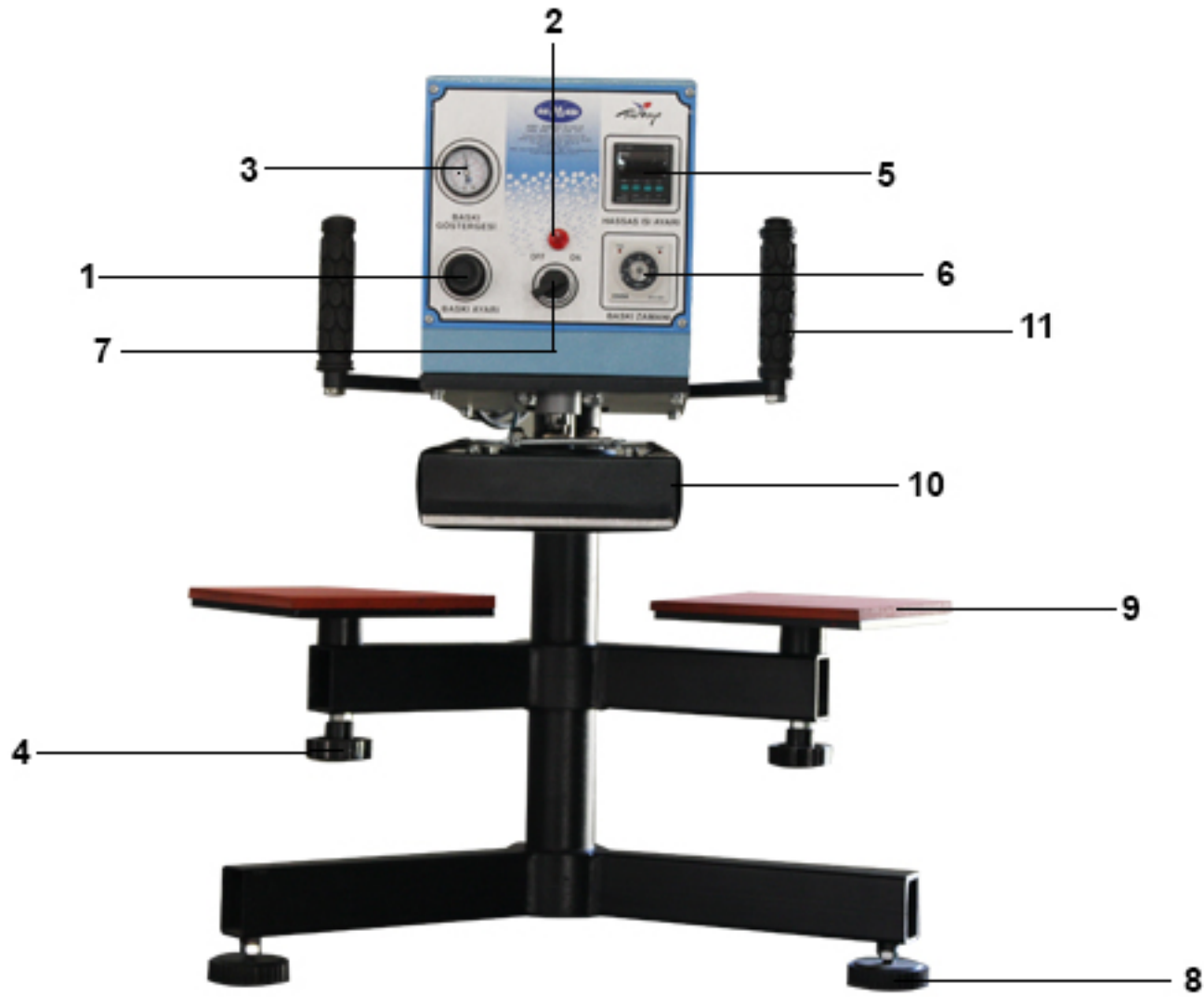
OPERATING INSTRUCTIONS

- 1 - Insert your machine and run the socket 220 V plug switch (7) Open.
- 2 - Set the thermostat temperature setting. (5)
- 3 - When the time setting of the print relay (6) Set.
- 4 - Pressure regulator setting (1) Set.
- 5 - Print-after products in the tray and pull it in the direction of the head (11).
- 6 - The system works automatically. When you have finished printing head (10) will be removed.

MAINTENANCE INSTRUCTIONS

- 1 - Weekly Periodically, the moving parts of the machine by holding a quantity of air cleaning,
- 2 - the moving parts of the machine to check against the possibility of loosening the bolts and nuts,
- 3 - felt or silicone used in the printing process in the event of wear deđiştirini floor.
- 4 - When the unexpected happens, please contact technical service.

Rotating Head Printing Press (DBP 20 * 20)



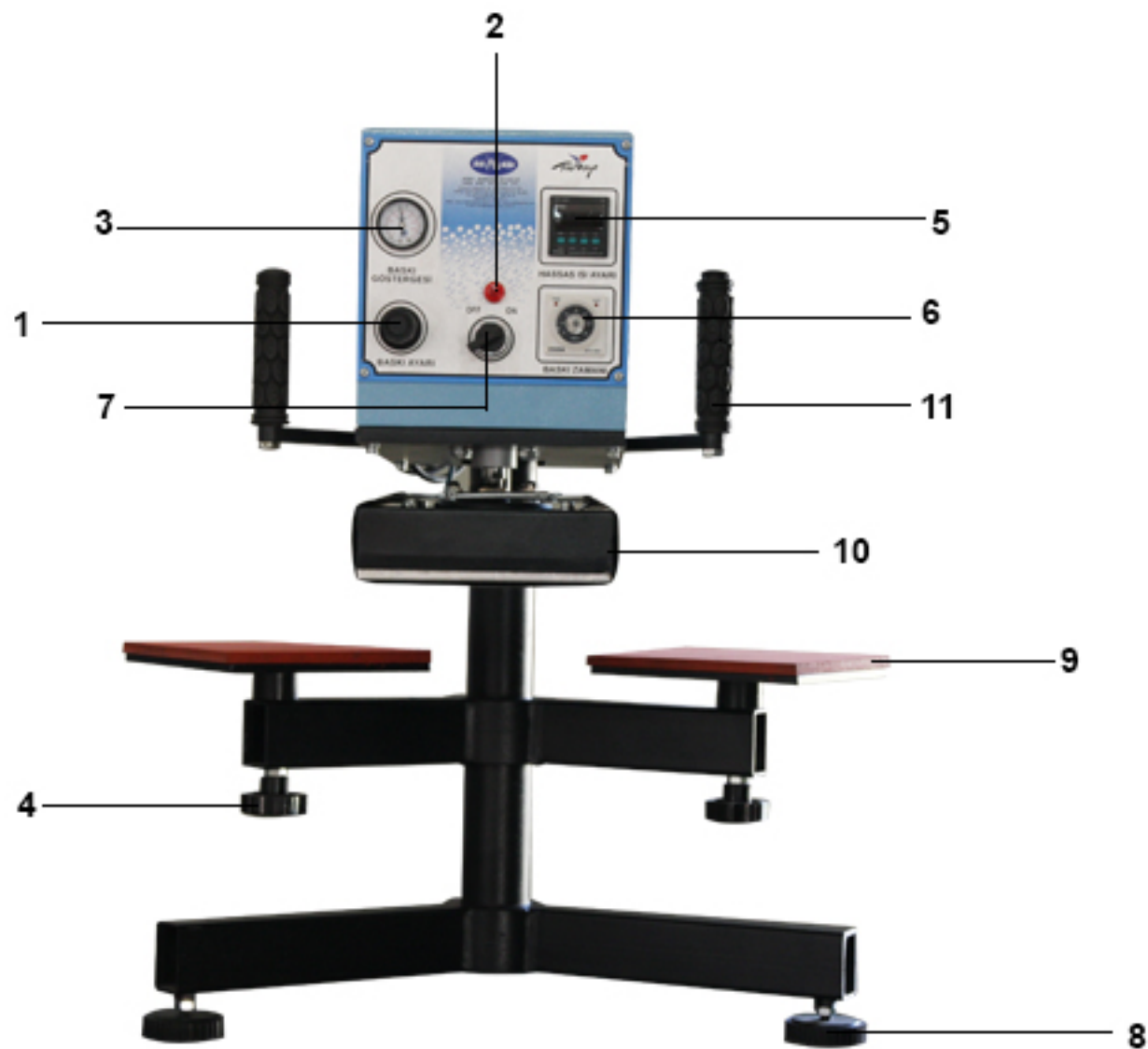
GENERAL FEATURES AND DEFINITIONS

| | |
|-----------------------------------|-----------------------------------|
| 1 - Regulator | 6 - Time Relay (Digital - Analog) |
| 2 - Start Warning Lamp | 7 - Start Switch |
| 3 - Pressure Gauges | 8 - Mounting Foot |
| 4 - Lower Table Adjustment Lever | 9 - Silicon Floor |
| 5 - Thermostat (Digital - Analog) | 10 - Top Mold |
| | 11 - Right Left Handle |

MECHANICAL PROPERTIES

| | | | |
|-------------------------|-------------|----------|--------|
| OPERATING PRESSURE: | 0-6 Bar | WEIGHT: | 65 kg |
| WAITING PERIOD: | 0 - 60 dk | VOLTAGE: | 220 V |
| RESISTANCE POWER: | 1000 W | AMP: | 4,5 A |
| TEMPERATURE ADJUSTMENT: | 0 - 260 C | POWER: | 1000 W |
| CAPACITY: | 2000 - 3000 | SIZE: | 70 cm |
| WIDTH: | 70 cm | LENGTH: | 80 cm |

Swivel Head of Printing Presses (DBP 20 20)



OPERATING INSTRUCTIONS

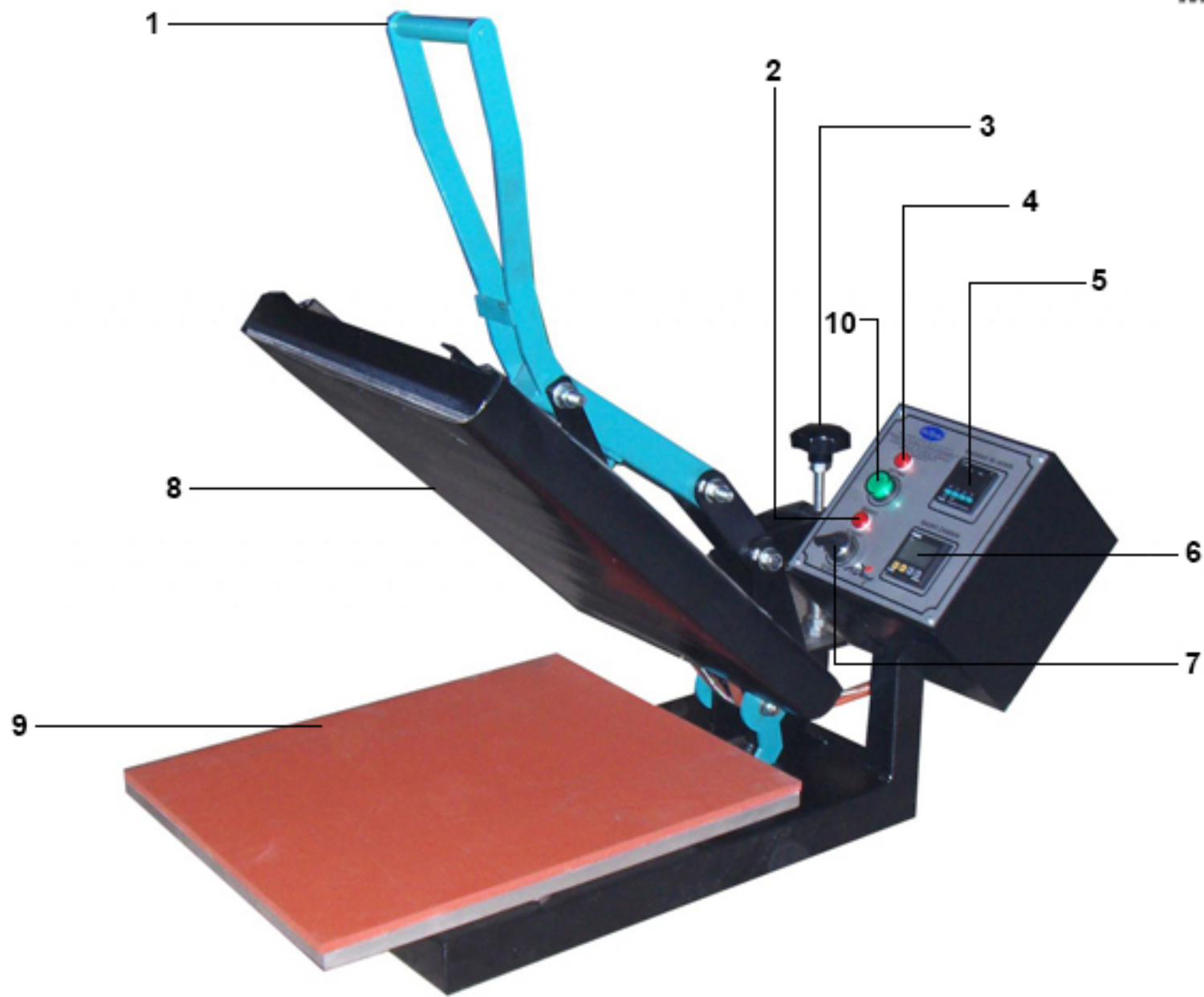
- 1 - Insert your machine and run the socket 220 V plug switch (7) Open.
- 2 - Set the thermostat temperature setting. (5)
- 3 - Print from time timer setting (6) set.
- 4 - Pressure regulator setting (1) set.
- 5 - Print-after products in the tray and pull it in the direction of the head (11).
- 6 - The system works automatically. After the printing head (10) will be up.

CARE INSTRUCTIONS

- 1 - Weekly Periodically, the machine's moving parts to be cleaned by keeping a supply of air,
- 2 - Machine screws and bolts in moving parts to check against the possibility of loosening,
- 3 - In the printing process used to change the case of felt or silicone wear floors.
- 4 - In an unexpected situation, please contact technical service.

Manual Transfer Press (40x50)

MBP 40*50



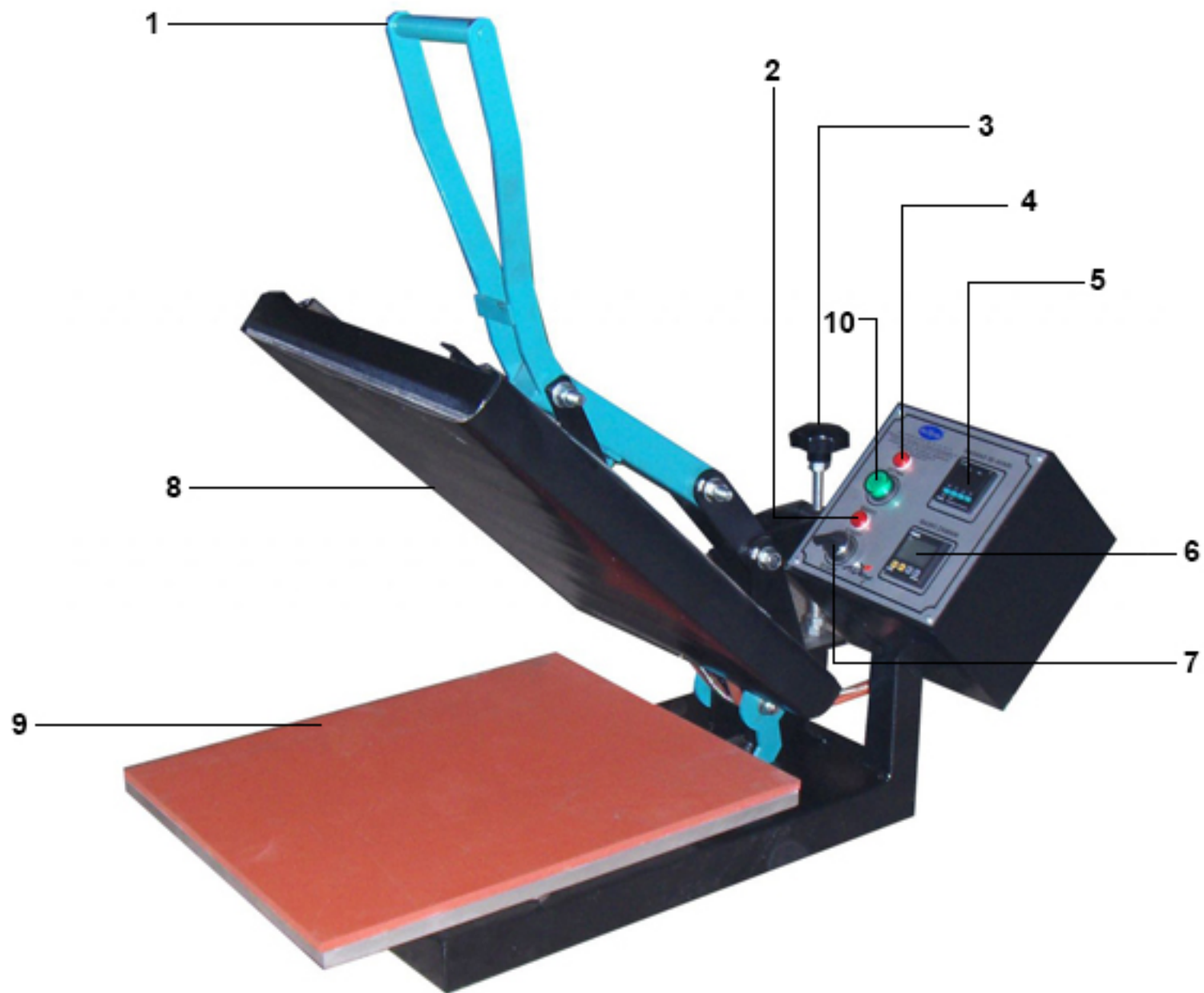
GENERAL FEATURES AND DEFINITIONS

- | | |
|---------------------------------------|-----------------------------------|
| 1 - Print Handle | 6 - Time Relay (Digital - Analog) |
| 2 - Start Warning Lamp | 7 - Start Switch |
| 3 - Print Intensity Adjustment Handle | 8 - Antistatic Teflon Fabric |
| 4 - Resistance Warning Lamp | 9 - Silicon Floor |
| 5 - Thermostat (Digital - Analog) | 10 - Length Indicator Lamp |

MECHANICAL PROPERTIES

| | | | |
|-------------------------|-------------|-------------|--------|
| OPERATING PRESSURE: | Manuel | WEIGHT: | 45 kg |
| WAITING PERIOD: | 0 - 60 dk | VOLTAGE: | 220 V |
| RESISTANCE POWER: | 4500 W | AMP: | 20 A |
| TEMPERATURE ADJUSTMENT: | 0 - 260 C | POWER: | 4500 W |
| CAPACITY: | 1000 - 2000 | SIZE: | 85 cm |
| WIDTH : | 50 cm | SERIAL NO : | 80 cm |

Mechanical Presses (MBP 40 * 50)



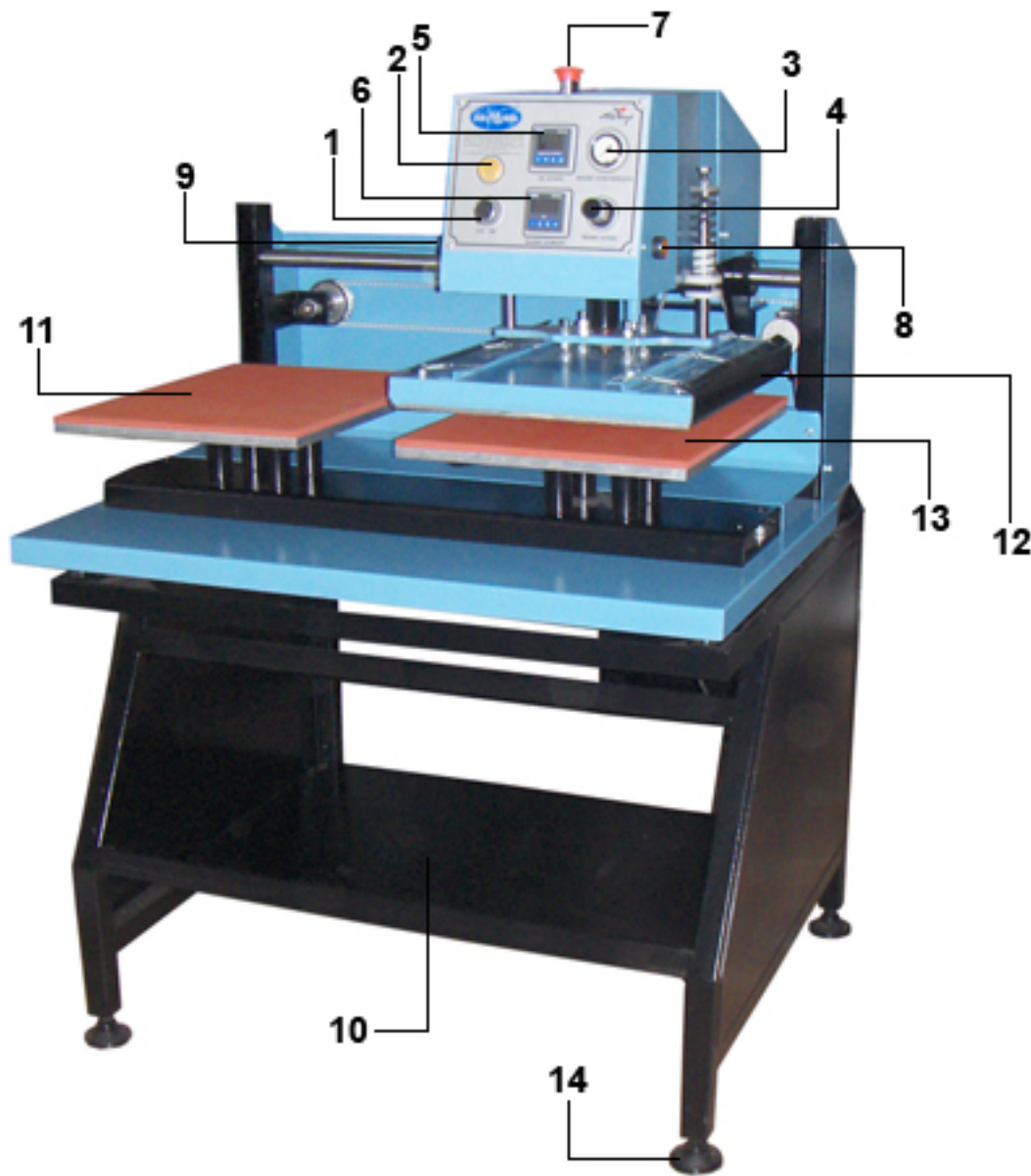
OPERATING INSTRUCTIONS

- 1 - Insert your machine and run the socket 220 V plug switch (7) Open.
- 2 - Set the thermostat temperature setting. (5)
- 3 - Print from time timer setting (6) set.
- 4 - Print settings by turning the lever severity (3) set.
- 5 - Print-after products in the tray pressure lever (1) Please download get down until it locks.
- 6 - To obtain the desired temperature warning light when the resistance (4) will flash.
- 7 - Identify expired when the printing is finished showing the warning lamp (10) will give light and audible signal.

CARE INSTRUCTIONS

- 1 - Weekly Periodically, the machine's moving parts to be cleaned by keeping a supply of air,
- 2 - In the moving parts of the machine against the possibility of loosening the bolts and nuts to control,
- 3 - In the printing process used to change the case of felt or silicone wear floors.

Fully Automatic Printing Press (CFP 50 60)



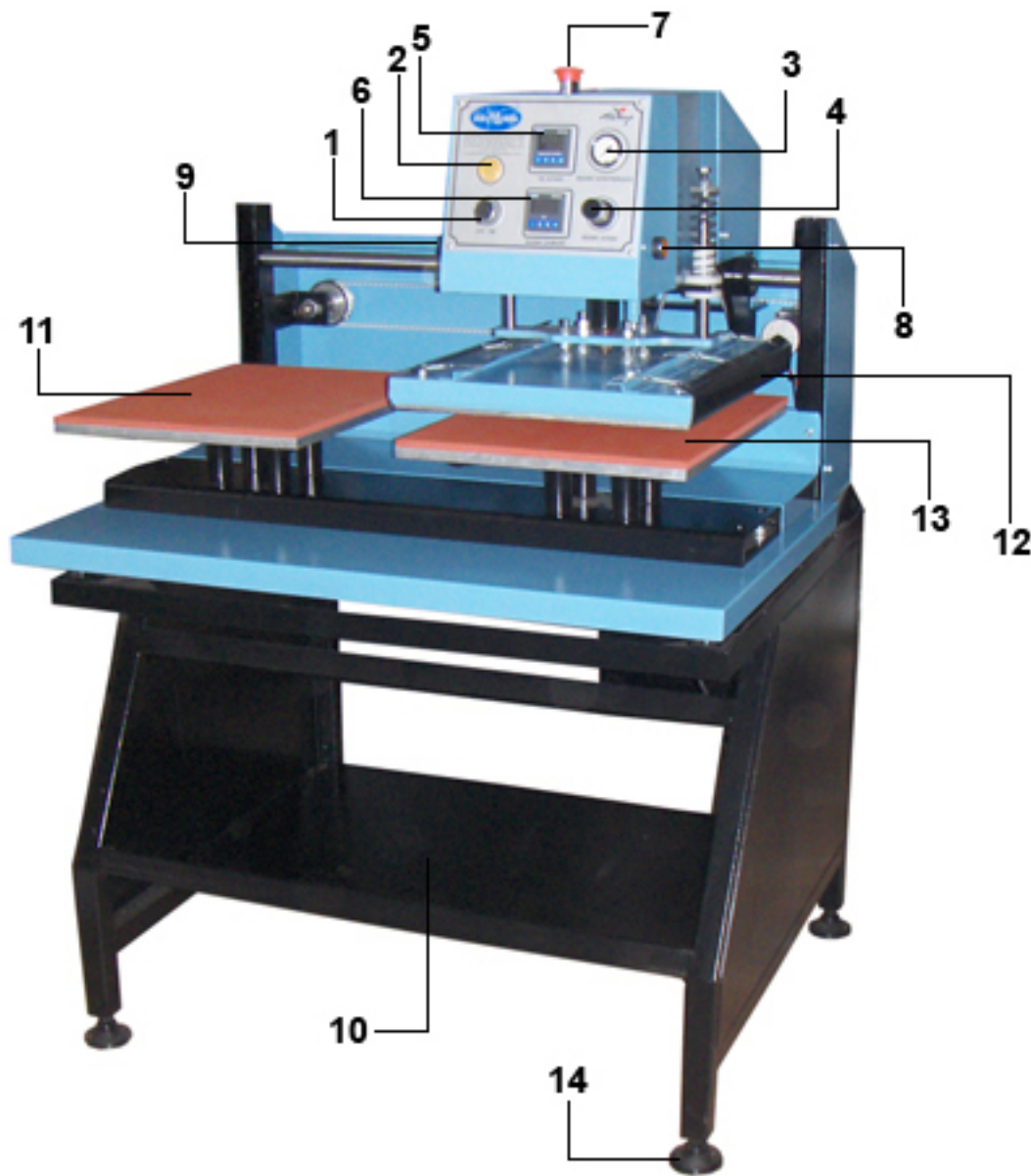
GENERAL FEATURES AND DEFINITIONS

- | | |
|-----------------------------------|--------------------------------------|
| 1 - Start Switch | 8 - The Right Station Call Button |
| 2 - Start Warning Lamp | 9 - Left Station Call Button |
| 3 - manometer (air display clock) | 10 - Empty the hopper (Mold Chamber) |
| 4 - Regulator (pressure setup) | 11 - Left Printing Plate |
| 5 - Thermostat (Digital - Analog) | 12 - Top Mould (Aluminum) |
| 6 - Time Relay (Digital - Analog) | 13 - Right Printing Plate |
| 7 - Emergency Stop Button | 14 - Bakelite Adjustable Foot |

MECHANICAL PROPERTIES

| | |
|-----------------------------|-----------------|
| OPERATING PRESSURE: 0-6 Bar | WEIGHT: 230 kg |
| WAITING PERIOD: 0 - 60 dk | VOLTAGE : 220 V |
| RESISTANCE POWER: 6750 W | AMP : 20 A |
| TEMP. SETTING: 0 - 260 C | POWER : 6750 W |
| CAPACITY: 2500 - 4000 | HEIGHT : 155 cm |
| WIDTH : 90 cm | LENGTH : 115cm |

Fully Automatic Printing Press (CFP 50 60)



OPERATING INSTRUCTIONS

- 1 - Insert your machine and run the socket 220 V plug switch (7) Open.
- 2 - Set the thermostat temperature setting. (5)
- 3 - When the time setting of the print relay (6) Set.
- 4 - Pressure regulator setting (4) Set.
- 5 - Press the station button to be printed after placing the tray products. (8-9)
- 6 - The system works automatically. After the printing process, the head will be removed. (12)

MAINTENANCE INSTRUCTIONS

- 1 - Weekly Periodically, the moving parts of the machine by holding a quantity of air cleaning,
- 2 - the moving parts of the machine to check against the possibility of loosening the bolts and nuts,
- 3 - Felt or silicone used in the printing process in the event of wear, replace the floor.
- 4 - When the unexpected happens, please contact technical service.

Manual Transfer Pressure Machine (40 * 50)



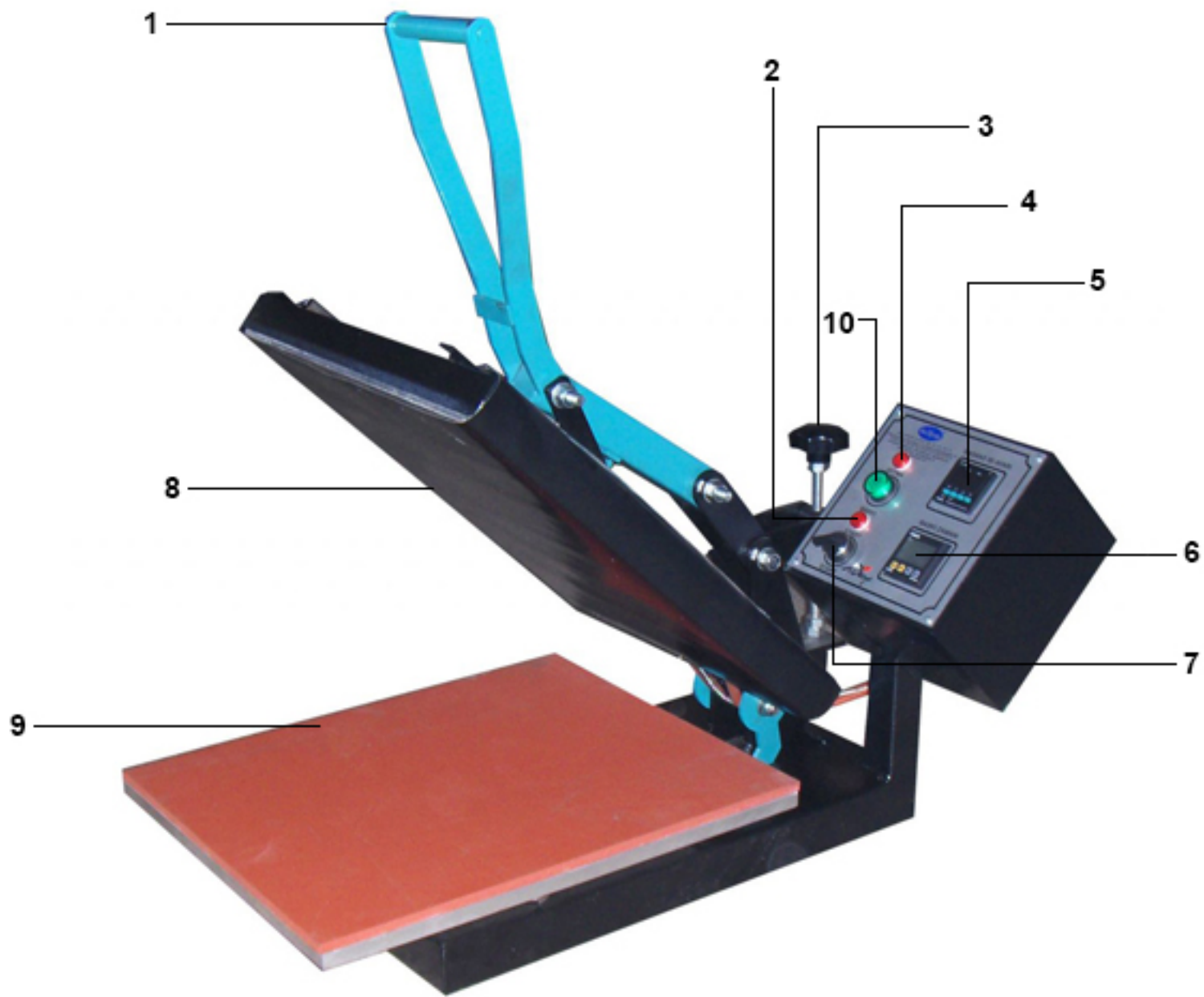
GENERAL FEATURES AND DEFINITIONS

- | | |
|---------------------------------------|-----------------------------------|
| 1 - Press the lever | 6 - Time Relay (Digital - Analog) |
| 2 - Start Warning Lamp | 7 - Start Switch |
| 3 - Print Intensity Adjustment Handle | 8 - Antistatic Teflon Fabric |
| 4 - Resistance Warning Lamp | 9 - Silicon Surface |
| 5 - Thermostat (Digital - Analog) | 10 - Time Warning Lamp |

MECHANICAL PROPERTIES

| | |
|----------------------------|----------------|
| OPERATING PRESSURE: Manuel | WEIGHT: 45 kg |
| WAITING PERIOD: 0 - 60 dk | VOLTAGE: 220 V |
| RESISTANCE POWER: 4500 W | AMP : 20 A |
| TEMP. SETTING: 0 - 260 C | POWER : 4500 W |
| CAPACITY: 1000 - 2000 | HEIGHT : 85 cm |
| WIDTH : 50 cm | LENGTH : 80 cm |

Manual Transfer Pressure Machine (40 * 50)



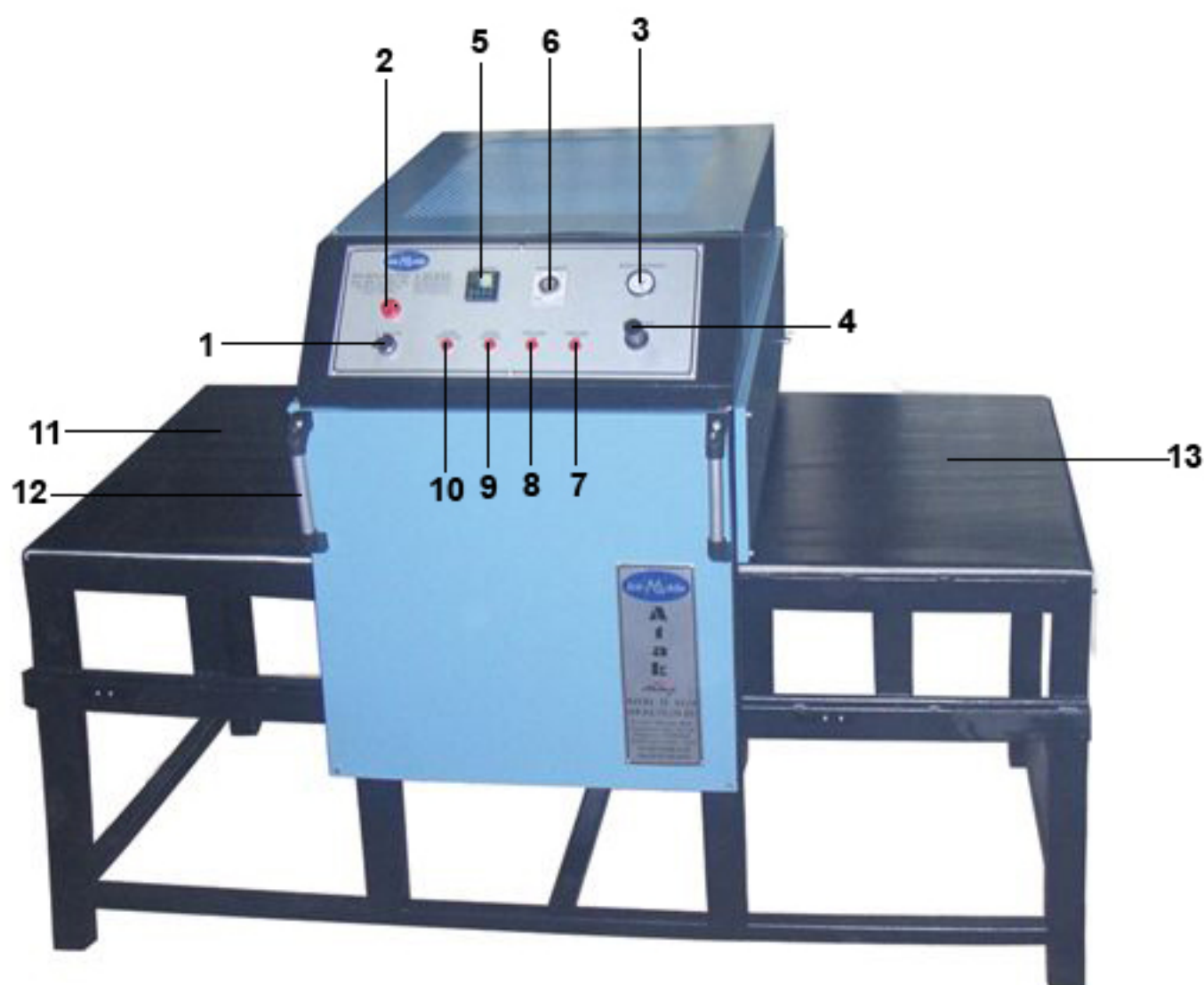
OPERATING INSTRUCTIONS

- 1 - Insert your machine and run the socket 220 V plug switch (7) Open.
- 2 - Set the thermostat temperature setting. (5)
- 3 - When the time setting of the print relay (6) Set.
- 4 - Pressure setting by turning the lever severity (3) Adjust.
- 5 - After inserting the tray, print products, the pressure lever (1) get down to latch it to download.
- 6 - When the desired temperature is obtained resistance warning light (4) will go out.
- 7 - When you choose expired pressure warning light showing the transaction has been completed (10) will light and audible signal.

MAINTENANCE INSTRUCTIONS

- 1 - Weekly Periodically, the moving parts of the machine by holding a quantity of air cleaning,
- 2 - The moving parts of the machine to check against the possibility of loosening the bolts and nuts,
- 3 - Felt or silicone used in the printing process in the event of wear, replace the floor.

Moving Head Printing Press (GMP 50 60)



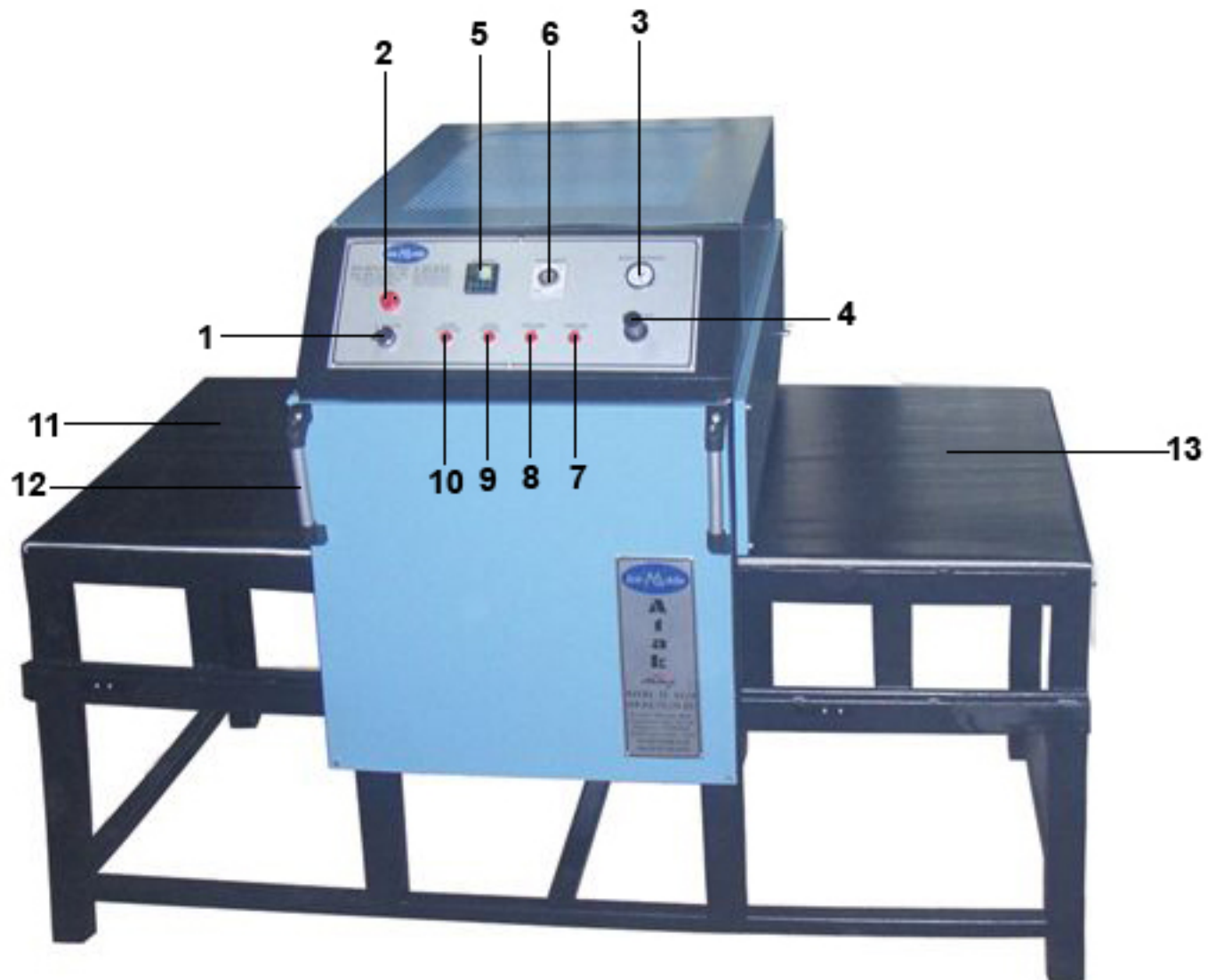
GENERAL FEATURES AND DEFINITIONS

- | | |
|-----------------------------------|-----------------------------------|
| 1 - Start Switch | 8 - No Compression Warning Lamp |
| 2 - Start Warning Lamp | 9 - Heating Half Warning Lamp |
| 3 - manometer (air display clock) | 10 - Heating Disable Warning Lamp |
| 4 - Regulator (Print setup) | 11 - Left Printing Plate |
| 5 - Thermostat (Digital - Analog) | 12 - Right Left Handle |
| 6 - Time Relay (Digital - Analog) | 13 - Right Printing Plate |
| 7 - Pressing 's Warning Lamp | |

MECHANICAL PROPERTIES

| | | | |
|---------------------|-------------|-----------|--------|
| OPERATING PRESSURE: | 0-6 Bar | WEIGHT : | 210 kg |
| WAITING PERIOD: | 0 - 60 dk | VOLTAGE : | 380 V |
| RESISTANCE POWER: | 6000 W | AMP : | 10 A |
| TEMP. SETTING: | 0 - 260 C | POWER : | 6000 W |
| CAPACITY: | 3000 - 6000 | HEIGHT : | 135 cm |
| WIDTH : | 90 cm | LENGTH : | 175 cm |

Moving Head Printing Press (GMP 50 60)



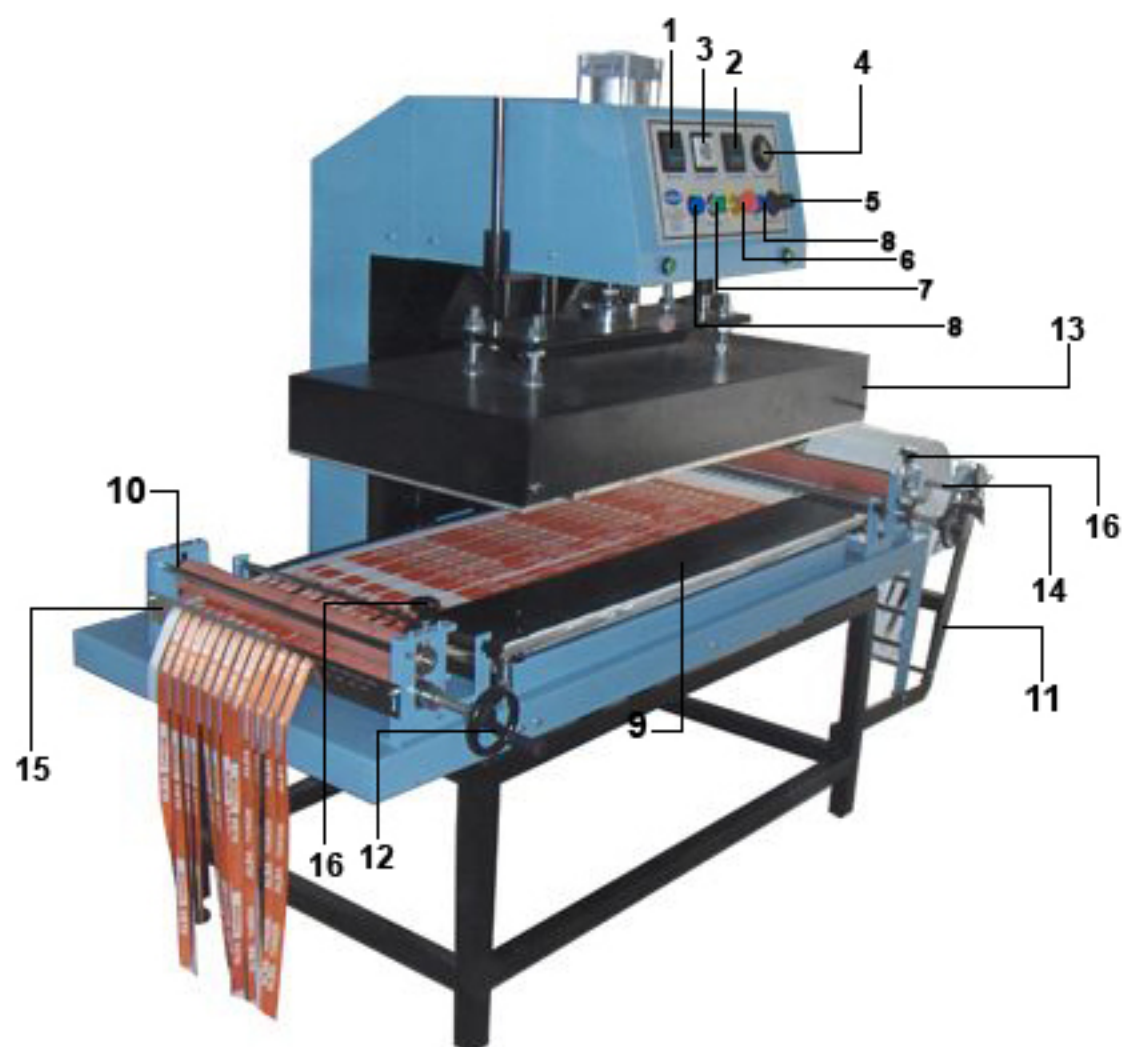
OPERATING INSTRUCTIONS

- 1 - Insert your machine and run the socket 380 V plug switch (7) Open.
- 2 - Set the thermostat temperature setting. (5)
- 3 - When the time setting of the print relay (6) Set.
- 4 - Pressure regulator setting (4) Set.
- 5 - print-head in that direction after placing products Pull the tray (12).
- 6 - The system works automatically. After the printing process, the head will be removed.

MAINTENANCE INSTRUCTIONS

- 1 - Weekly Periodically, the moving parts of the machine by holding a quantity of air cleaning,
- 2 - the moving parts of the machine to check against the possibility of loosening the bolts and nuts,
- 3 - Felt or silicone used in the printing process in the event of wear, replace the floor.
- 4 - When the unexpected happens, please contact technical service.

Neck Lanyard and General Purpose Printing Press (GBP 60 90)



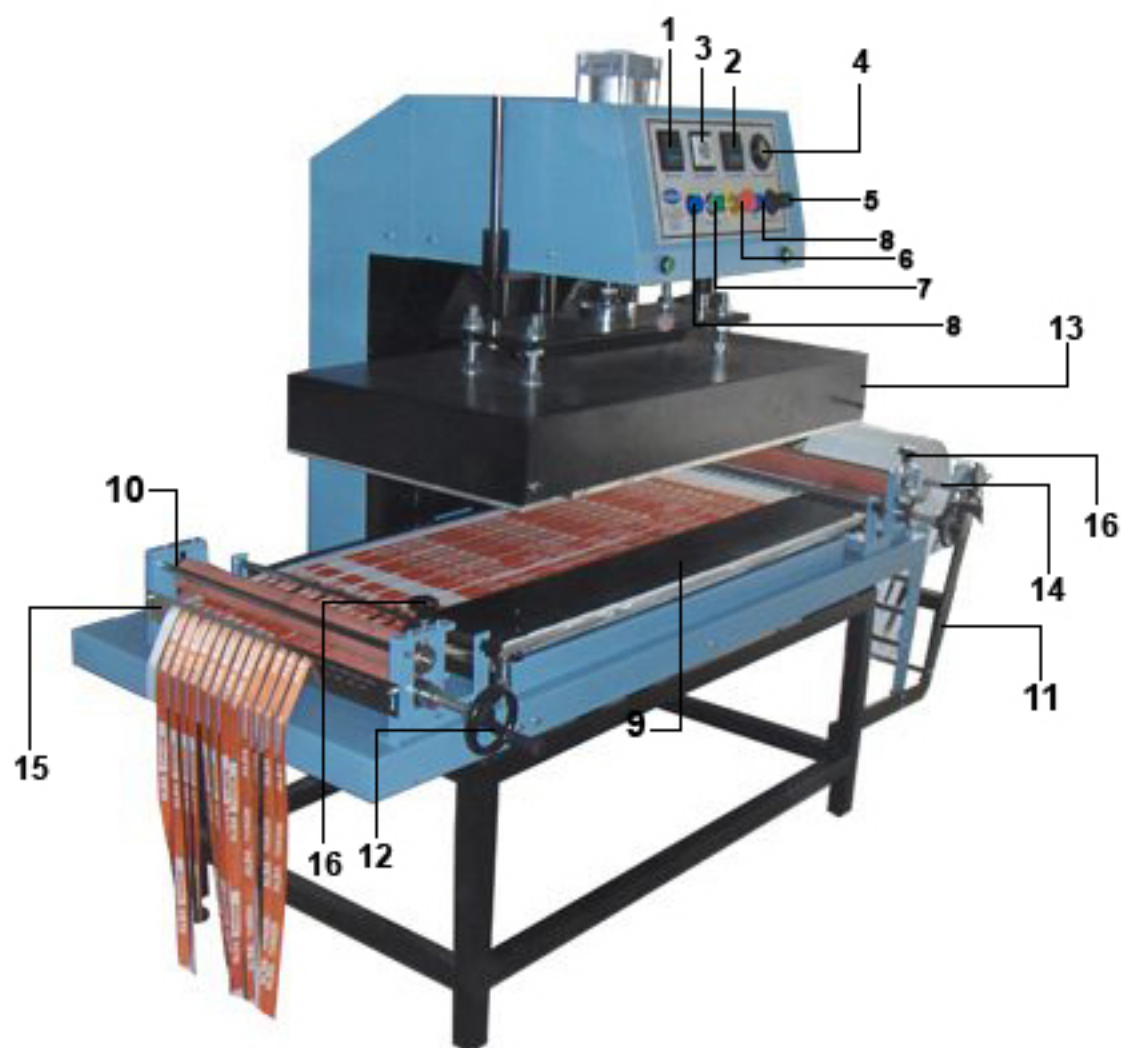
GENERAL FEATURES AND DEFINITIONS

- | | |
|--|-----------------------------------|
| 1 - Left Temperature control (thermostat) | 9 - The Old Print Table |
| 2 - The Right Temperature Control (Thermostat) | 10 - Tension Rollers Silicone |
| 3 - Time Relay (Analog - Digital) | 11 - Acquisition Apparatus |
| 4 - Pressure Gauges (Air Display time) | 12 - Tension Adjustment Lever |
| 5 - Air Pressure Adjustment (Regulator) | 13 - Top Print Table |
| 6 - Emergency Stop Button | 14 - Acquisition of Goods Pulleys |
| 7 - Main switch | 15 - Goods Pass Channels |
| 8 - Start Button | 16 - Cylinder Pressure Setting |

MECHANICAL PROPERTIES

| | | | |
|---------------------|-------------|-----------|----------|
| OPERATING PRESSURE: | 0 - 6 Bar | WEIGHT: | 400 kg |
| PRINTING TIME: | Dijital | VOLTAGE: | 380 V |
| RESISTANCE POWER: | 12 000 W | AMP : | 18 A |
| TEMP. SETTING: | 0 - 260 C | POWER : | 12 000 W |
| CAPACITY: | 4000 - 6000 | HEİGHTH : | 215 cm |
| WIDTH: | 120 cm | LENGTH : | 200 cm |

Neck Lanyard and General Purpose Printing Press (GMP 60 90)



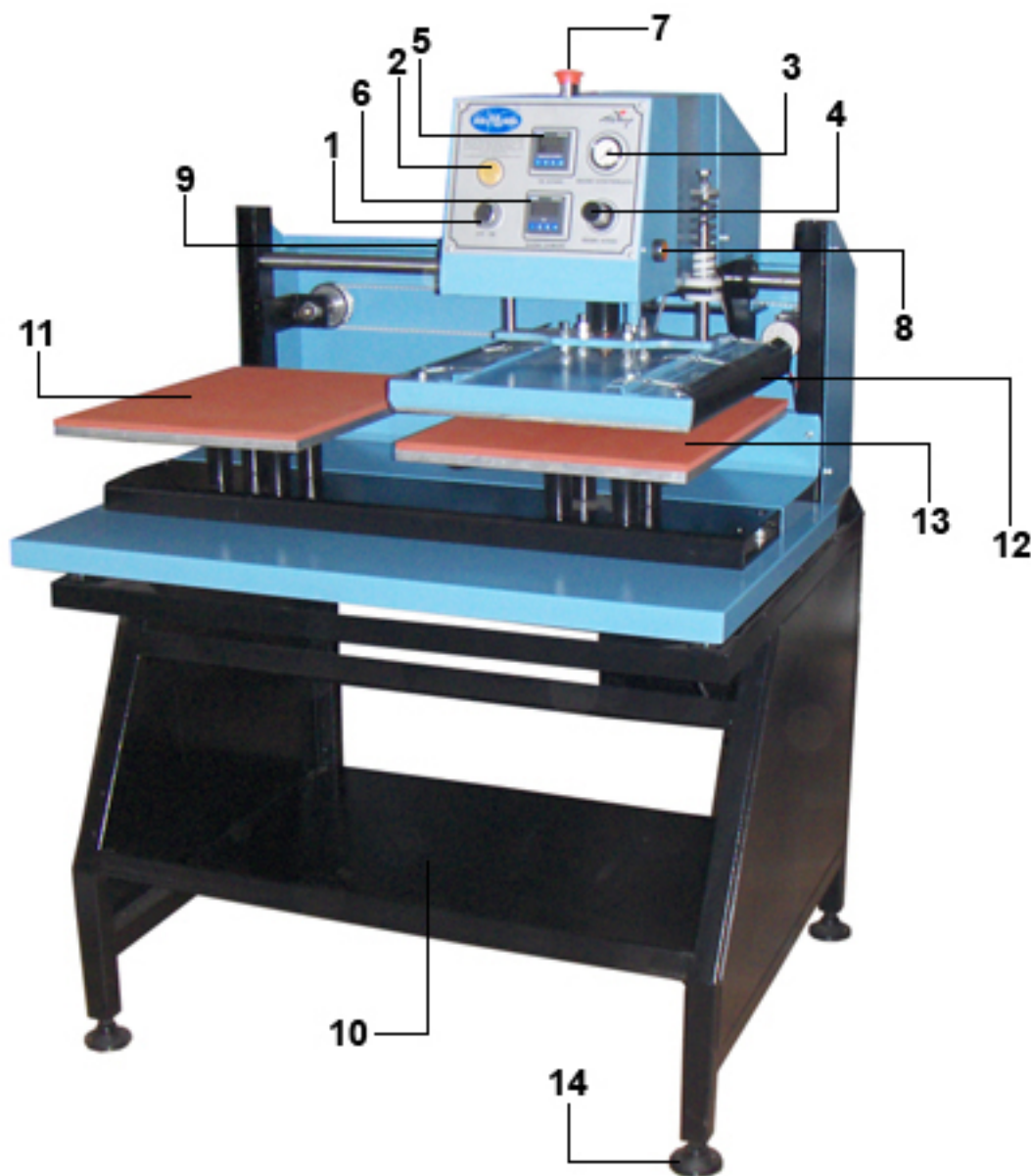
OPERATING INSTRUCTIONS

- 1 - Insert your machine and run the socket 380 V plug switch (7) Open.
- 2 - Set the thermostat temperature setting. (1-2)
- 3 - When the time setting of the print relay (3) Adjust.
- 4 - Pressure regulator setting (5) Set.
- 5 - After spending ROPES business transition channels (15) in a tense place between two rollers. (10)
- 6 - cylinder pressure intensity (16) Adjust the pressure adjustment handle.
- 7 - To start the process, press both buttons at the same time. (8)
- 8 - The system works automatically. After the printing process, the head will be removed.

MAINTENANCE INSTRUCTIONS

- 1 - Weekly Periodically, the moving parts of the machine by holding a quantity of air cleaning,
- 2 - The moving parts of the machine to check against the possibility of loosening the bolts and nuts,
- 3 - Felt or silicone used in the printing process in the event of wear, replace the floor.
- 4 - When the unexpected happens, please contact technical service.

Fully Automatic Pressure Press (OBP 50 60)



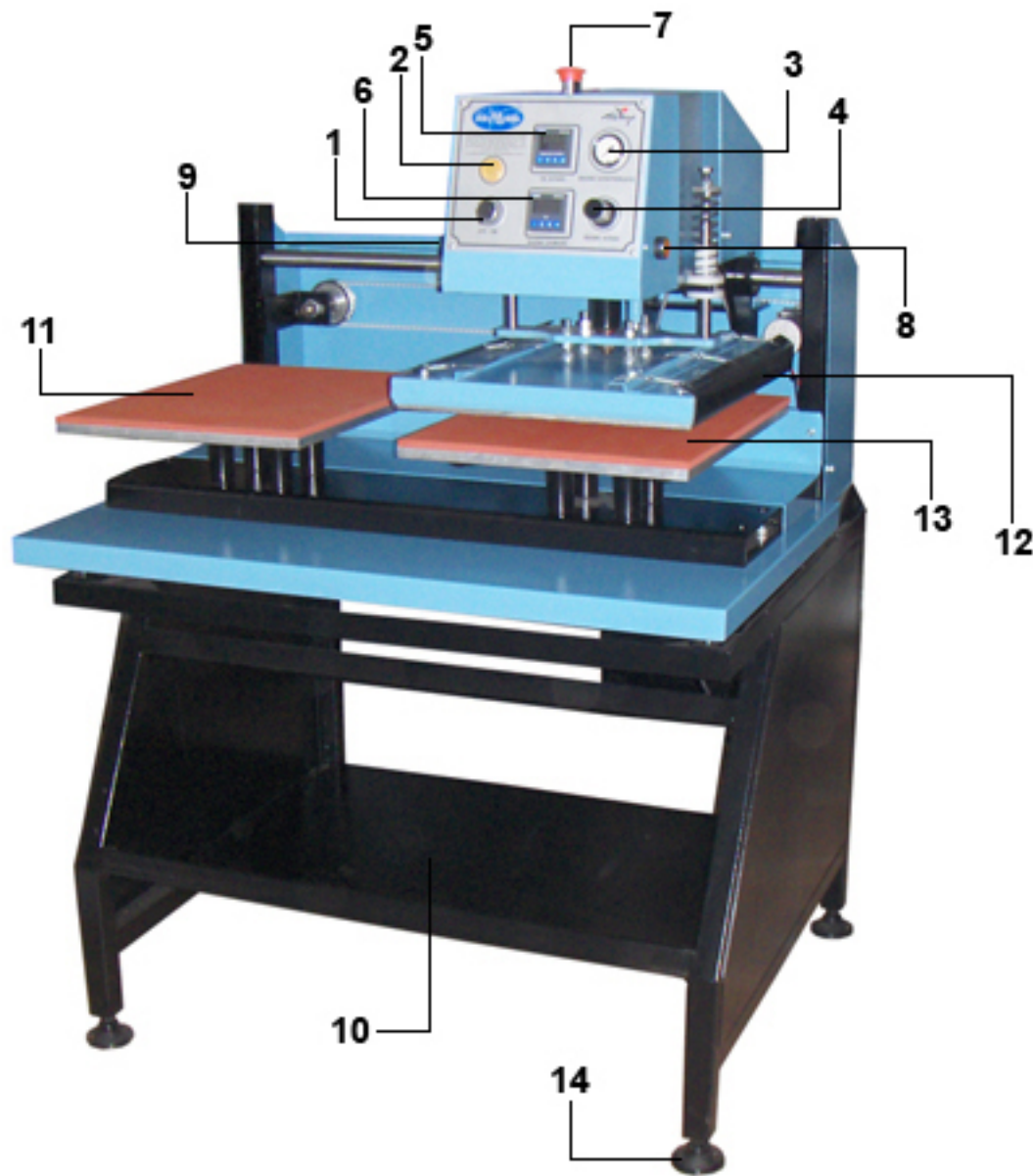
GENERAL FEATURES AND DEFINITIONS

- | | |
|-----------------------------------|-------------------------------|
| 1 - Start Switch | 8 - Right Station Call Button |
| 2 - Start Warning Lamp | 9 - Left Station Call Button |
| 3 - manometer (air display clock) | 10 - Empty the hopper |
| 4 - Regulator (Print setup) | 11 - Left Printing Plate |
| 5 - Thermostat (Digital - Analog) | 12 - Upper Mold |
| 6 - Time Relay (Digital - Analog) | 13 - Right Printing Plate |
| 7 - Emergency Stop Button | |

MECHANICAL PROPERTIES

| | | | |
|---------------------|-------------|-----------|--------|
| OPERATING PRESSURE: | 0-6 Bar | WEIGHT : | 230kg |
| WAITING PERIOD: | 0 - 60 dk | VOLTAGE : | 220 V |
| RESISTANCE POWER: | 6750 W | AMP : | 20 A |
| TEMP. SETTING: | 0 - 260 C | POWER : | 6750 W |
| CAPACITY: | 2500 - 4000 | HEIGHT : | 155 cm |
| WIDTH : | 90 cm | LENGTH : | 115 cm |

Fully Automatic Pressure Press (OBP 50 60)



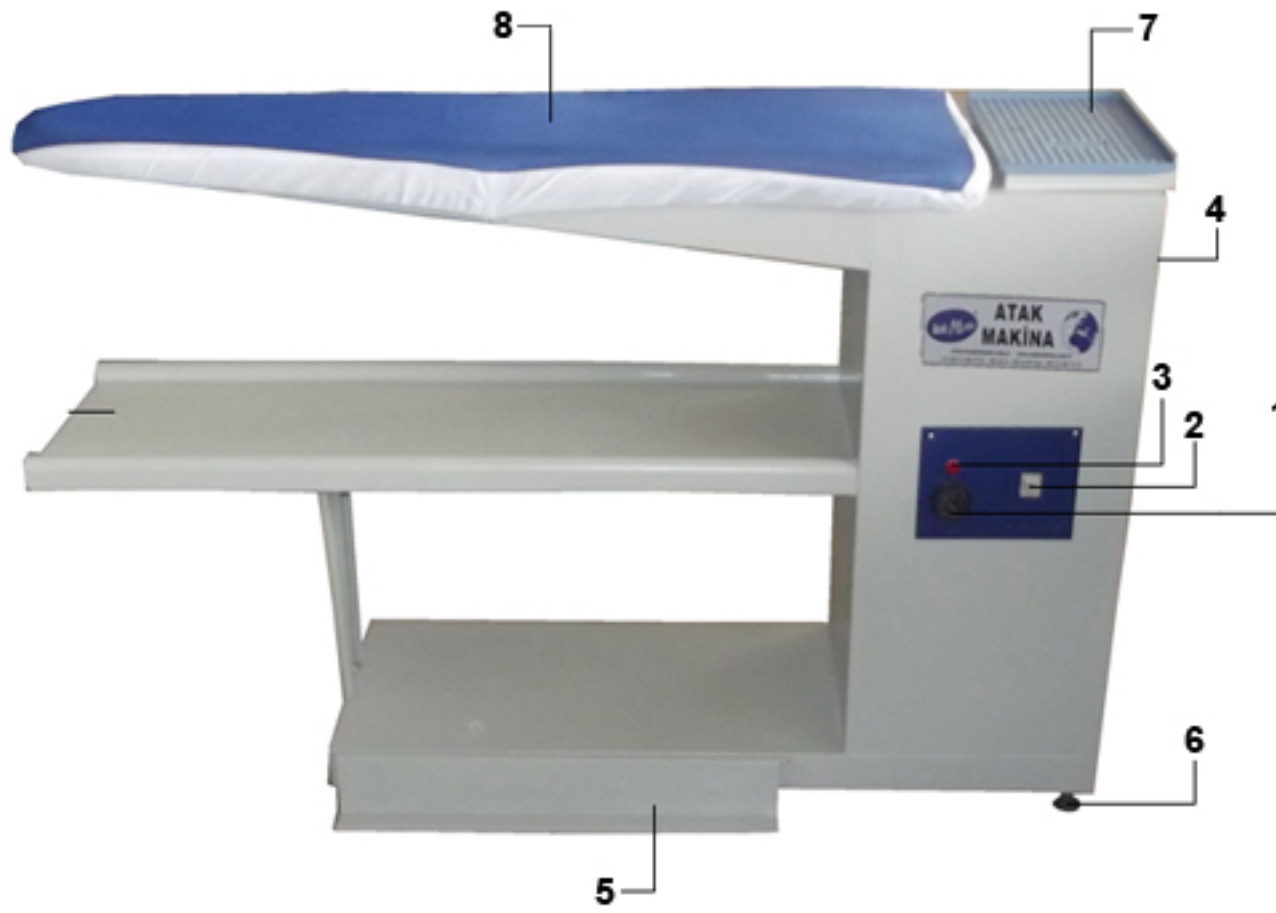
OPERATING INSTRUCTIONS

- 1 - Insert your machine and run the socket 380 V plug switch (7) Open.
- 2 - Set the thermostat temperature setting. (5)
- 3 - When the time setting of the print relay (6) Set.
- 4 - Pressure regulator setting (4) Set.
- 5 - print-head in that direction after placing products Pull the tray (12).
- 6 - The system works automatically. After the printing process, the head will be removed.

MAINTENANCE INSTRUCTIONS

- 1 - Weekly Periodically, the moving parts of the machine by holding a quantity of air cleaning,
- 2 - The moving parts of the machine to check against the possibility of loosening the bolts and nuts,
- 3 - Felt or silicone used in the printing process in the event of wear, replace the floor.
- 4 - When the unexpected happens, please contact technical service.

Narrow Ironing Board (UP 0001)



GENERAL FEATURES AND DEFINITIONS

1 - Main Switch

2 - Top Tray Resistance

3 - Resistance Enable - Disable Warning Lamp

4 - 380 V Plug

5 - Vacuum pedal

6 - Bakelite Adjustable Foot

7 - Iron Reservoir

8 - Top Tray

MECHANICAL PROPERTIES

| | | | |
|-------------------|-------------|-----------|---------------|
| RESISTANCE POWER: | 1.5 KW | WEIGHT : | 40 kg |
| ENGINE POWER: | 0,37 KW | VOLTAGE : | 380 V - 220 V |
| CAPACITY: | 1000 / 6000 | AMP : | 3 - 7 A |
| WIDTH : | 40 cm | GÜÇ : | 0,37 KW |
| | | HEIGHT : | 95 cm |
| | | LENGTH: | 140 cm |

Narrow Ironing Board (UP 0001)



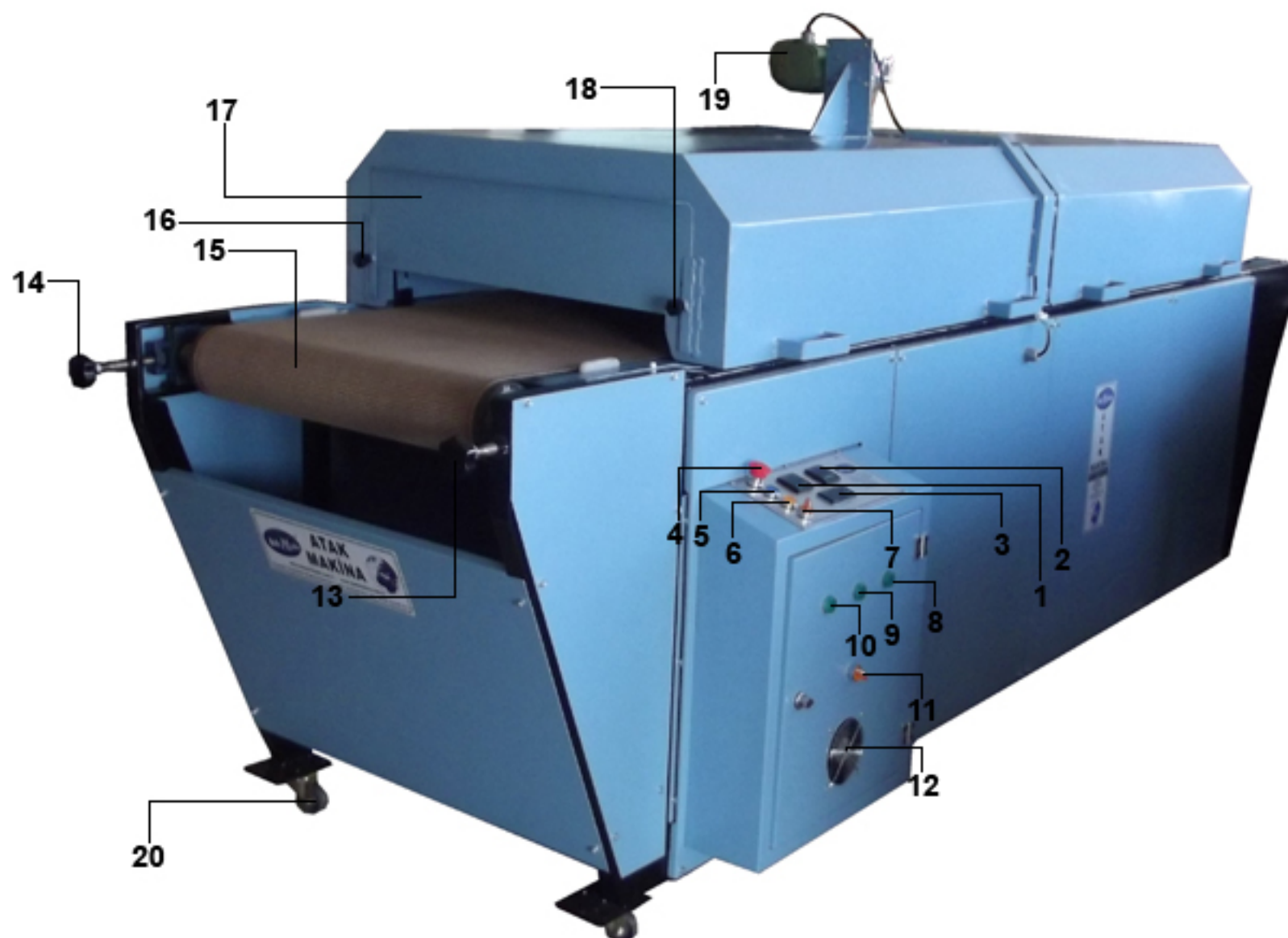
OPERATING INSTRUCTIONS

- 1 - Machine plug 380 V / 220 V plug in the appropriate. (4)
- 2 - Turn on the main switch. (1)
- 3 - Check the heating elements when activated. (3)
- 4 - Set the thermostat temperature setting table. (2)
- 5 - Press the pedal to the vacuum. (5)
- 6 - Bakelite set foot. (6)

MAINTENANCE INSTRUCTIONS

- 1 - top of the table after being deformed replace the fabric. (8)
- 2 - When the unexpected happens, please contact technical support.
- 3 - Clean the fan motor impeller month.
- 4 - Replace the sponge weekly periodic table. Use the other side of the felt using a weekly.

Curing Dryer (FK 0001)



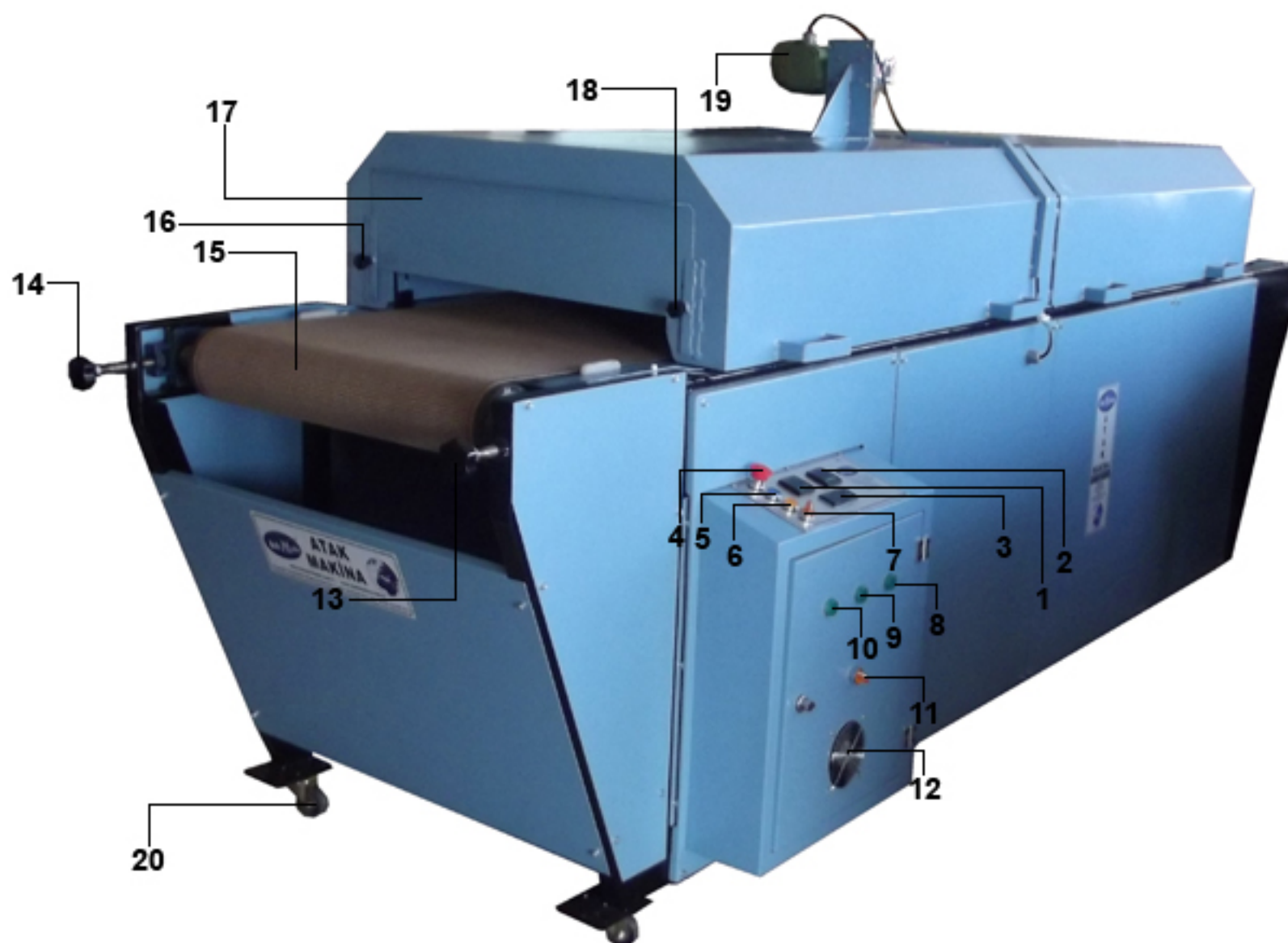
GENERAL FEATURES AND DEFINITIONS

- | | |
|---------------------------|---|
| 1 - Left Heat Thermostat | 11 - Main Switch |
| 2 - Right Heat Thermostat | 12 - Panel Cooling Fan |
| 3 - Speed Control Digital | 13 - Belt Adjustment and Tension Control Bakelite |
| 4 - Emergency Stop Button | 14 - Bakelite Belt Adjustment and Tension Control |
| 5 - Start Button | 15 - Teflon Mesh Conveyor Belt |
| 6 - Stop Button | 16 - Tunnel Cover Height Adjustment Bakelite |
| 7 - Fan Button | 17 - Tunnel Cover |
| 8 - Phase Warning Lamp | 18 - Height Adjustment Bakelite Cover Tunnel |
| 9 - Phase Warning Lamp | 19 - air circulation fan |
| 10 - Phase Warning Lamp | 20 - Moving Bakelite Foot |

MECHANICAL PROPERTIES

| | | | |
|-------------------|--------------|-----------|---------|
| TEMP. SETTING 1: | 0 - 260 C | WEIGHT : | 560 kg |
| SPEED CONTROL: | Dijital | VOLTAGE : | 380 V |
| RESISTANCE POWER: | 18000 W | AMP : | 30 A |
| TEMP. SETTING 2: | 0 - 260 C | POWER : | 18000 W |
| CAPACITY: | 1000 - 10000 | HEIGHT : | 165 cm |
| WIDTH : | 90 cm | LENGTH: | 455 cm |

Curing Dryer (FK 0001)



OPERATING INSTRUCTIONS

- 1 - Turn on the main switch. (11)
- 2 - Set the thermostat temperature setting. (1-2)
- 3 - Adjust the speed setting digital potanstan. (3)
- 4 - Start the machine by using the Start button. (5)
- 5 - After the desired temperature Teflon tape machine out (15) dehumidifying process can begin.
- 6 - Belt tensioner and the balance by setting flag bakelite handles. (13 - 14)
- 7 - Tunnel entrance door and adjust the height of the tunnel. (16 - 17 - 18)
- 8 - Turn on the fan to circulate the air in the tunnel. (7)
- 9 - When the unexpected happens use the emergency stop button. (4)

MAINTENANCE INSTRUCTIONS

- 1 - Weekly Periodically, the moving parts of the machine by holding a quantity of air cleaning,
- 2 - the moving parts of the machine to check against the possibility of loosening the bolts and nuts,
- 3 - When the unexpected happens, please contact technical service.

Wide Ironing Table (UM 0002)



GENERAL FEATURES AND DEFINITIONS

- | | |
|--|------------------------------|
| 1 - Main Switch | 6 - Bakelite Adjustable Foot |
| 2 - Top Tray Resistance | 7 - Iron Reservoir |
| 3 - Resistance Enable - Disable Warning Lamp | 8 - Top Tray |
| 4 - 380 V / 220 V plug | |

MECHANICAL PROPERTIES

| | | | |
|-------------------|-------------|-----------|---------------|
| RESISTANCE POWER: | 3 KW | WEIGHT: | 60 kg |
| ENGINE POWER: | 0,37 KW | VOLTAGE : | 380 V - 220 V |
| CAPACITY : | 1000 / 8000 | AMP : | 5 - 14 A |
| WIDTH : | 80 cm | POWER : | 0,37 KW |
| | | HEIGHT : | 95 cm |
| | | LENGTH: | 140 cm |

Wide Ironing Table (UM 0002)



OPERATING INSTRUCTIONS

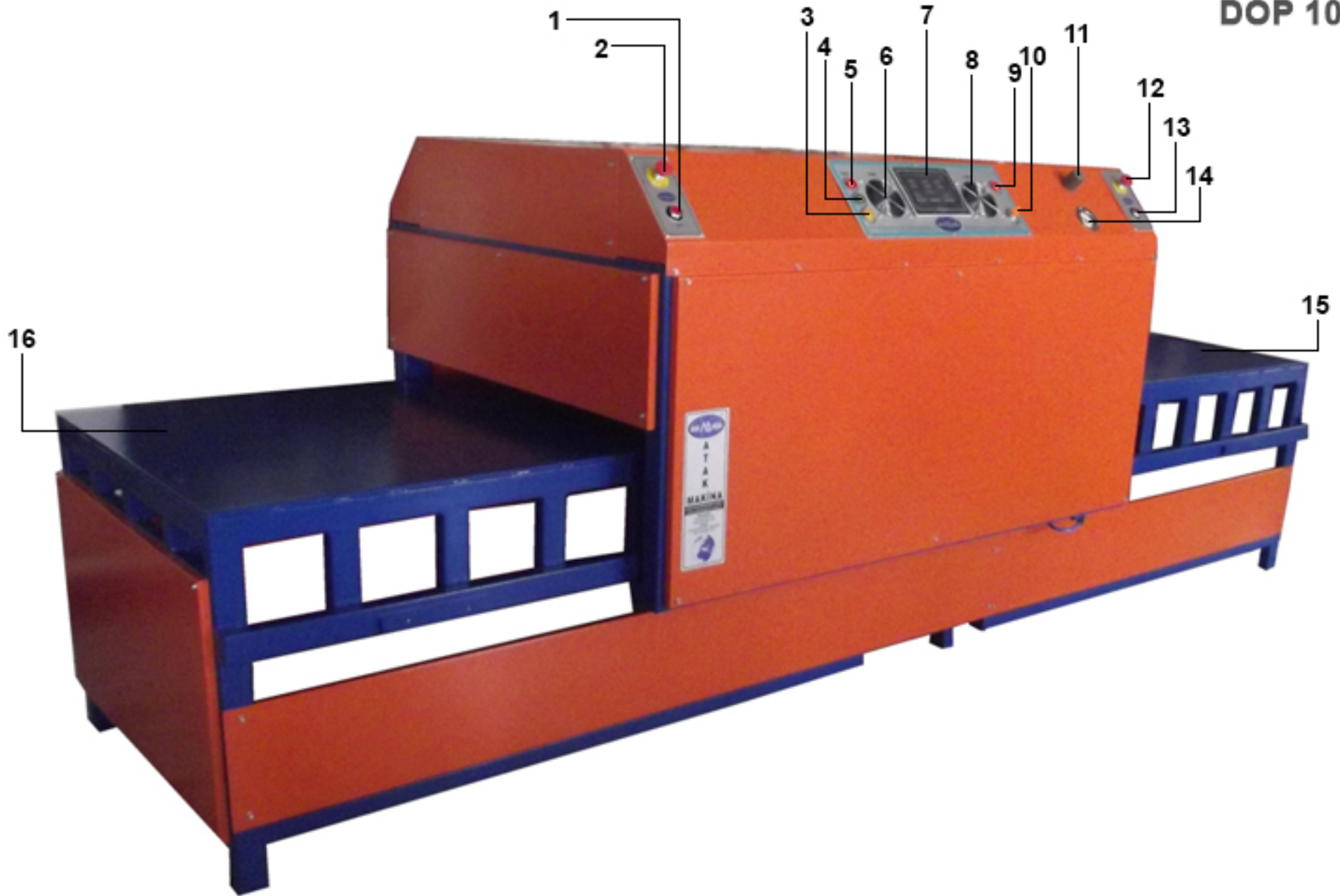
- 1 - machine plug 380 V / 220 V plug in the appropriate. (4)
- 2 - Turn on the main switch. (1)
- 3 - Check the heating elements when activated. (3)
- 4 - Set the thermostat temperature setting table. (2)
- 5 - Press the pedal to the vacuum. (5)
- 6 - Bakelite set foot. (6)

MAINTENANCE INSTRUCTIONS

- 1 - top of the table after being deformed replace the fabric. (8)
- 2 - When the unexpected happens, please contact technical support.
- 3 - Clean the fan motor impeller month.
- 4 - Replace the sponge weekly periodic table. Use the other side of the felt using a weekly.

Fully Automatic Sublimation Printing Presses (DOP 100 * 150)

DOP 100 150



GENERAL FEATURES AND DEFINITIONS

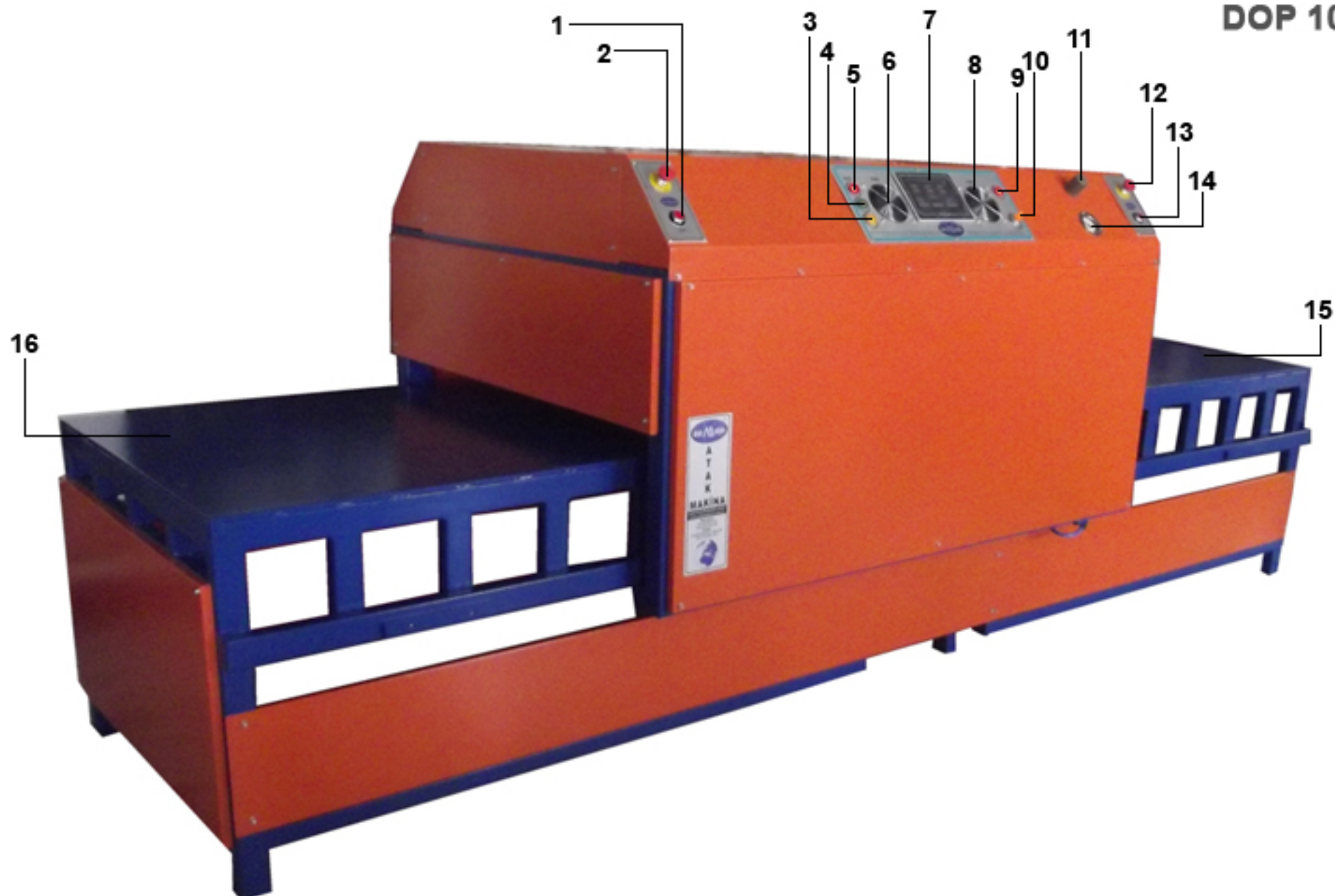
- | | |
|-------------------------------------|------------------------------|
| 1 - Left Table Call Button | 11 - Regulator Print Setup |
| 2 - Emergency Stop Button | 12 - Emergency Stop Button |
| 3 - Phase Indicator Lamp | 13 - Right Table Call Button |
| 4 - Phase Indicator Lamp | 14 - Pressure Gauge Hour |
| 5 - Phase Indicator Lamp | 15 - Right Printing Plate |
| 6 - Panel Cooling Fan | 16 - Left Printing Plate |
| 7 - Main Control Unit (Pnc Control) | |
| 8 - Panel Cooling Fan | |
| 9 - Main Switch Warning Lamp | |
| 10 - Main Switch | |

MECHANICAL PROPERTIES

| | | | |
|-------------------------|-------------|----------|----------|
| OPERATING PRESSURE: | 0-8 Bar | WEIGHT: | 850 kg |
| WAITING PERIOD: | 0-60 dk | VOLTAGE: | 380 V |
| RESISTANCE POWER: | 17000 KW | AMP : | 30 A |
| TEMPERATURE ADJUSTMENT: | 90 cm | POWER : | 17000 KW |
| CAPACITY: | 1000 - 6000 | SIZE: | 155 cm |
| WIDTH : | 140 cm | LENGTH: | 225 cm |

FULLY AUTOMATIC SUBLIMATION PRINTING PRESS (DOP 100 * 150)

DOP 100 150



OPERATING INSTRUCTIONS

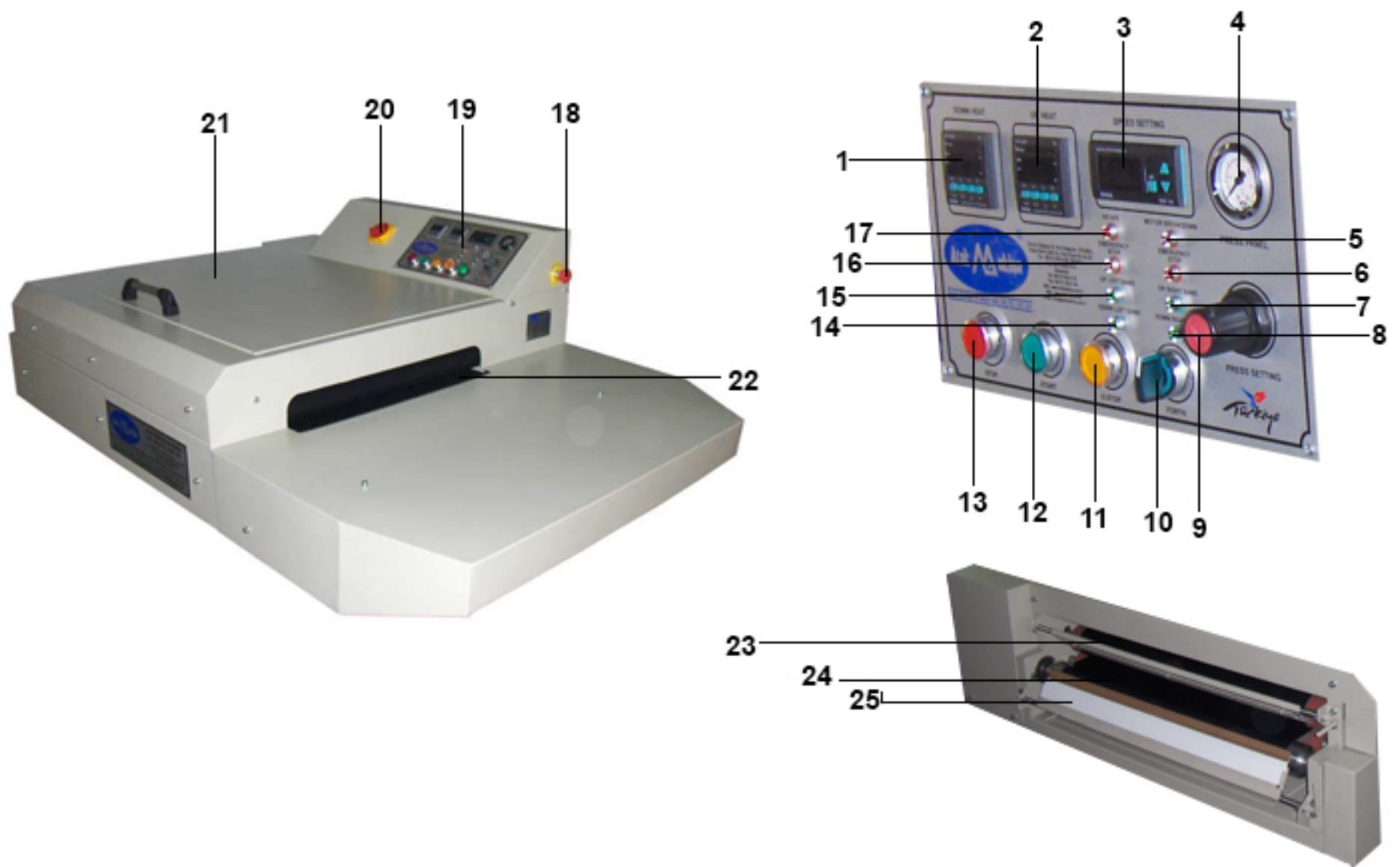
- 1 - Turn on the main switch. (10)
- 2 - Set the temperature setting Pnc panel. (7)
- 3 - Time to Set the Pnc panel. (7)
- 4 - Set the print settings from the regulator. (11)
- 5 - Machine After arriving at the desired temperature can begin to work. (1-13)
- 6 - Use the emergency stop button in an unexpected situation. (2-12)

CARE INSTRUCTIONS

- 1 - Weekly Periodically, the machine's moving parts to be cleaned by keeping a supply of air,
- 2 - Machine screws and bolts in moving parts to check against the possibility of loosening,
- 3 - In an unexpected situation, please contact technical service.

Table Top Conveyor Printing Press (MBP 0500)

MBP 0500



GENERAL FEATURES AND DEFINITIONS

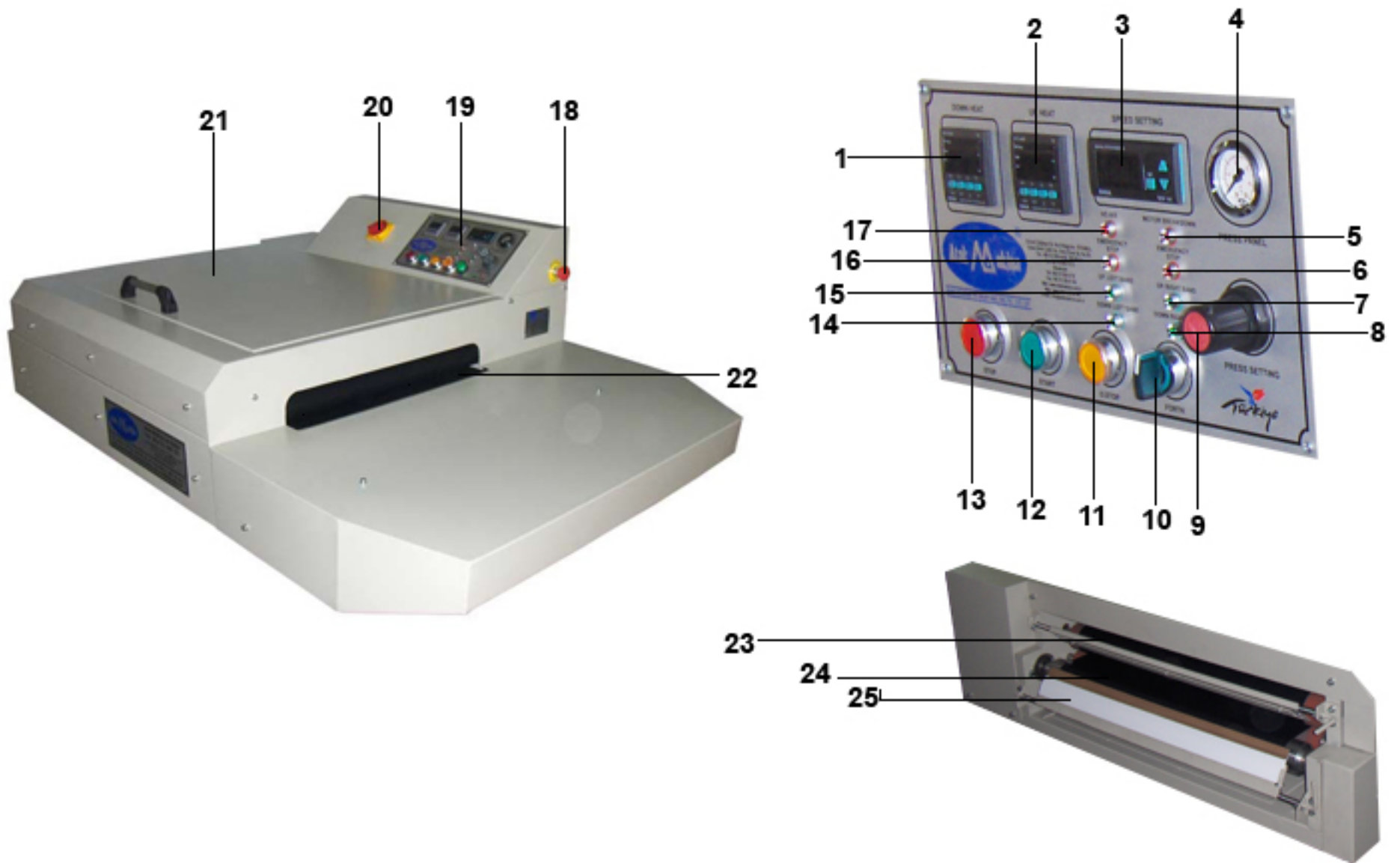
- | | |
|--|---|
| 1 - Lower the temperature control (thermostat) | 16 - Left Tape Malfunction Indicator Lamp |
| 2 - Upper Temperature Control (Thermostat) | 17 - Air Malfunction Indicator Lamp |
| 3 - Digital Speed Control | 18 - Emergency Stop |
| 4 - Pressure Gauges | 19 - Main Control Panel |
| 5 - Engine Malfunction Indicator Lamp | 20 - Main Switch |
| 6 - Right Belt Malfunction Indicator Lamp | 21 - Top opens and closes |
| 7 - Upper Right Pistons Half Band | 22 - Teflon Tape Antistatic |
| 8 - Sub-Band Piston Half Right | 23 - Top Scrapers |
| 9 - Regulator | 24 - Teflon tape Antistatic |
| 10 - Next - Back Button | 25 - Old Scrapers |
| 11 - Fan Start Button | |
| 12 - Start Button | |
| 13 - Stop Button | |
| 14 - Sub-Band Left Pistons Half-time | |
| 15 - The band left the piston half | |

MECHANICAL PROPERTIES

| | | | |
|-------------------------|--------------|----------|--------|
| OPERATING PRESSURE: | 0 - 6 Bar | WEIGHT: | 250 kg |
| SPEED CONTROL: | Dijital | VOLTAGE: | 380 V |
| RESISTANCE POWER: | 7000 W | AMP: | 12 A |
| TEMPERATURE ADJUSTMENT: | 0 - 260 C | POWER: | 7000 W |
| CAPACITY: | 2000 - 10000 | SIZE: | 140 cm |
| WIDTH: | 115 cm | LENGTH: | 165 cm |

Table Top Conveyor Printing Press (MBP 0500)

MBP 0500



OPERATING INSTRUCTIONS

- 1 - Turn on the main switch. (20)
- 2 - Lower the temperature settings of your structure. (1 - 2)
- 3 - Press the start button to run the machine. (13)
- 4 - Please print settings from the regulator. (9) Check the pressure gauge. (4)
- 5 - Wait until the desired temperature is achieved. Adjust your speed (3)
- 7 - Please print settings from the regulator. (9) Check the pressure gauge. (4)
- 8 - Use the Back button to move back and forth. (10)
- 9 - Emergency Use the emergency stop button is located on the machine. (18)

CARE INSTRUCTIONS

- 1 - Weekly regularly put oil and water conditioner drain.
- 2 - Regular weekly cleaning tape (22) Do not spray cleaners or scouring powder with a structure.
- 3 - Open the top cover of the machine as a regular monthly routine cleaning with air Perform. (21)
- 4 - In case of an unexpected problem is encountered, please contact an authorized service agency.

THANK YOU FOR CHOOSING us

Central System Steam Boiler (BKZ 9060)



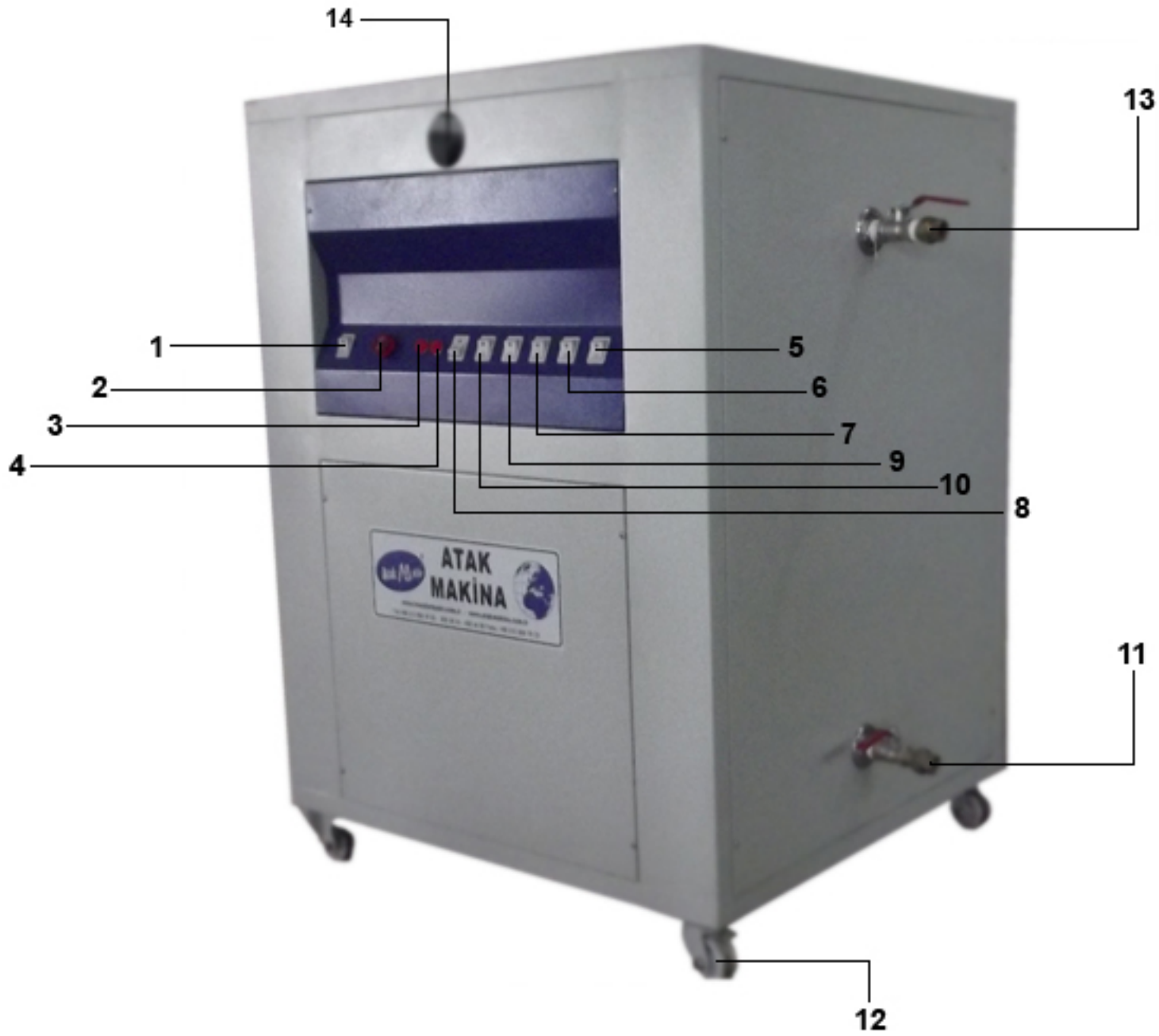
GENERAL FEATURES AND DEFINITIONS

- | | |
|--|---------------------------|
| 1 - Main Switch | 11 - Water Drain Valve |
| 2 - Main Switch Warning Lamp | 12 - Moving Bakelite Foot |
| 3 - Resistance Enable - Disable Warning Lamp | 13 - Steam Release Valve |
| 4 - Pump Warning Lamp | |
| 5 - Boiler Resistant Switch | |
| 6 - Boiler Resistant Switch | |
| 7 - Earn Resistant Switch | |
| 8 - Boiler Resistant Switch | |
| 9 - Earn Resistant Switch | |
| 10 - Boiler Resistant Switch | |

MECHANICAL PROPERTIES

| | | | |
|-------------------|----------------|----------|---------|
| RESISTANCE POWER: | 60 KW | WEIGHT: | 100 kg |
| ENGINE POWER: | 0,37 KW | VOLTAGE: | 380 V |
| CAPACITY: | 80 kg / 1 Saat | AMP : | 90 A |
| WIDTH: | 70 cm | POWER : | 0,37 KW |
| | | HEIGHT: | 95 cm |
| | | LENGTH: | 75 cm |

CENTRAL SYSTEM BOILER (BKZ 9060)

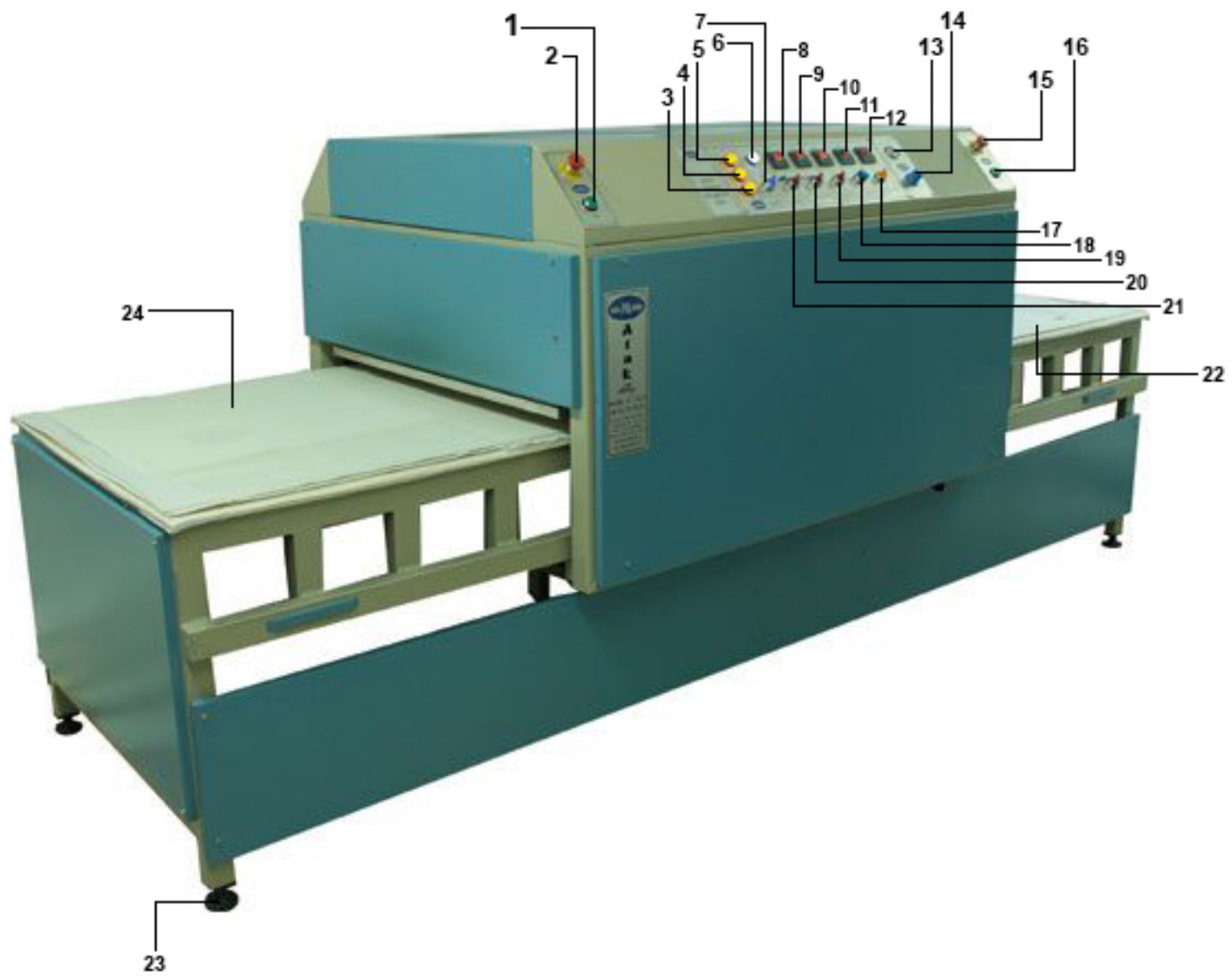


OPERATING INSTRUCTIONS

- 1 - 380 V plug your machine to an outlet.
- 2 - Turn on the main switch. (1)
- 3 - Check that Resistor those engaged. (3)
- 4 - Check that the water pump is activated. (4)
- 5 - Turn it wins Resistor airport. (5 - 6 - 7 - 8 - 9 - 10)
- 6 - Height for vapor pressure check. (14)
- 7 - Pour the water in the boiler to the reservoir.
- 8 - Upon arriving at the desired level pressure steam system to open the drain valve. (13)

CARE INSTRUCTIONS

- 1 - Weekly Periodically, wins the 1 bar pressure relief valve open after upgrading water tank clean. (11)
- 2 - In an unexpected situation, please contact technical service.

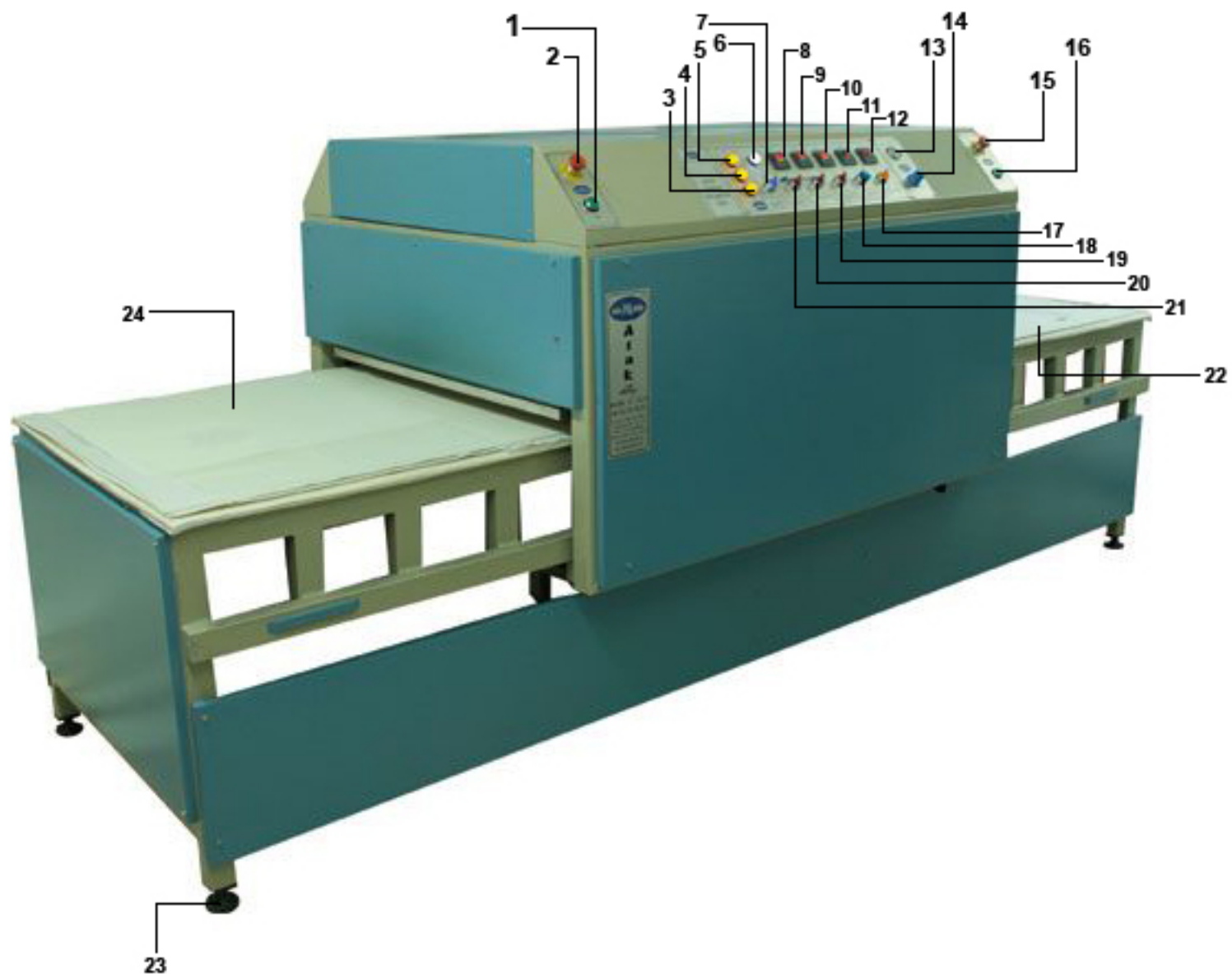


GENERAL FEATURES AND DEFINITIONS

- | | |
|------------------------------|--------------------------------|
| 1 - Left Table Call Button | 13 - Pressure gauge manometer |
| 2 - Acil Stop Butonu | 14 - Print Settings Regulator |
| 3 - Phase Indicator Lamp | 15 - Emergency Stop Button |
| 4 - Phase Indicator Lamp | 16 - Right Table Call Button |
| 5 - Phase Indicator Lamp | 17 - Counter Start Button |
| 6 - Main Switch Warning Lamp | 18 - Pressing Command Switch |
| 7 - Main Switch | 19 - Right Temperature Control |
| 8 - Left Heat Thermostat | 20 - Medium Heat Control |
| 9 - Central Heat Thermostat | 21 - Left Temperature Control |
| 10 - Central Heat Thermostat | 22 - Right Printing Plate |
| 11 - Printing Time Relay | 23 - Mounting Leg Balance |
| 12 - Counter Control | 24 - Left Printing Plate |

MECHANICAL PROPERTIES

| | | | |
|-------------------------|-------------|----------|----------|
| OPERATING PRESSURE: | 0-8 Bar | WEIGHT : | 850 kg |
| WAITING PERIOD: | 0-60 dk | VOLTAGE: | 380 V |
| RESISTANCE POWER: | 17000 KW | AMP : | 30 A |
| TEMPERATURE ADJUSTMENT: | 90 cm | POWER: | 17000 KW |
| CAPACITY: | 1000 - 6000 | SIZE : | 155 cm |
| WIDTH : | 140 cm | LENGTH : | 225 cm |



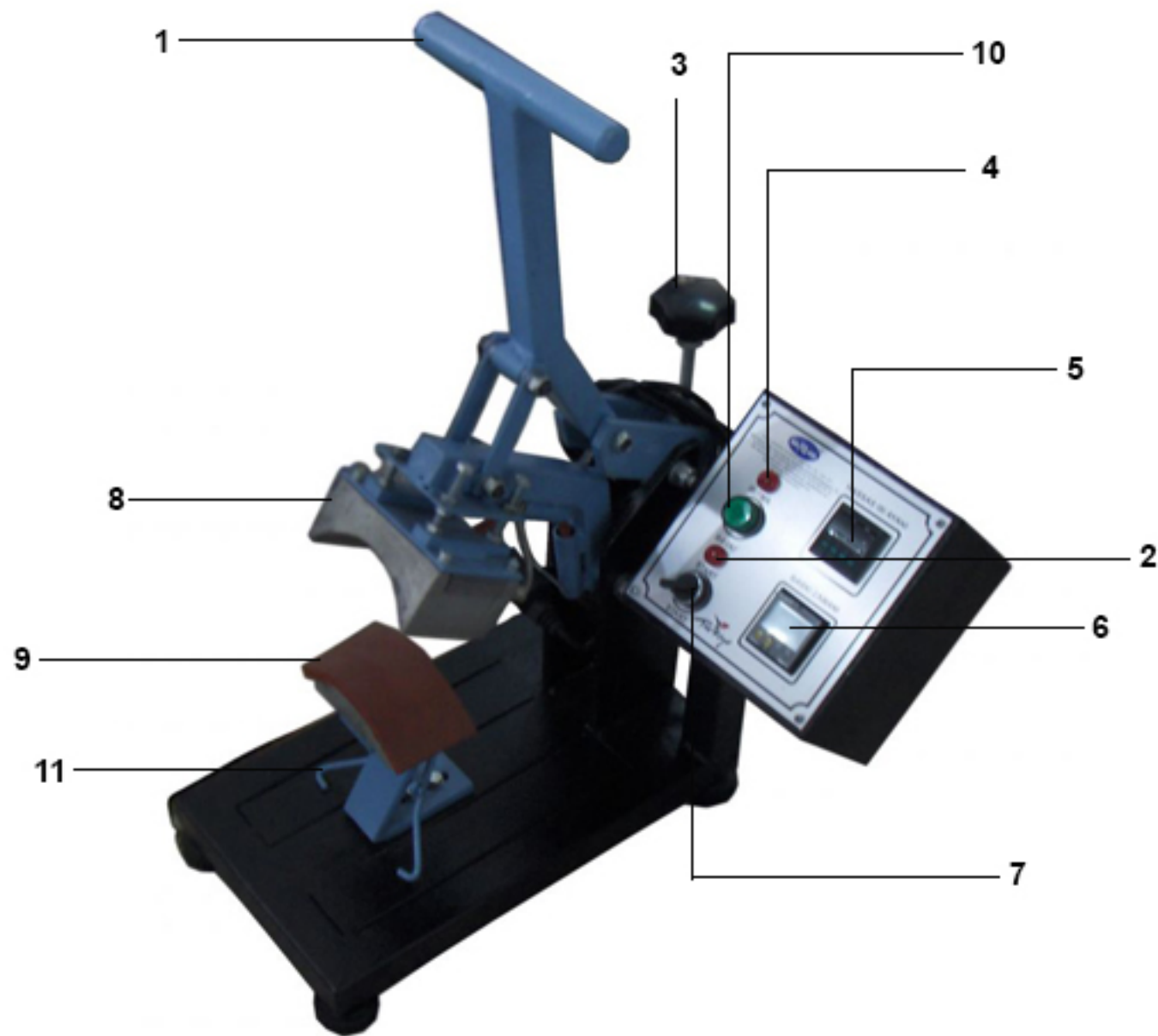
OPERATING INSTRUCTIONS

- 1 - Turn on the main switch. (7)
- 2 - Right - Medium - left the thermostat temperature setting of your building. (8 - 9 - 10)
- 3 - Set Print Time from the timer. (11)
- 4 - Set the print settings from the regulator. (14)
- 5 - Machine After arriving at the desired temperature can begin to work. (1 - 16)
- 6 - Turn the switch to compression. (18)
- 7 - To reset the timer and turn on the switch to open. (17)
- 8 - Use the emergency stop button in an unexpected situation. (2-12)

CARE INSTRUCTIONS

- 1 - Weekly Periodically, the machine's moving parts to be cleaned by keeping a supply of air,
- 2 - Machine screws and bolts in moving parts to check against the possibility of loosening,
- 3 - In an unexpected situation, please contact technical service.

Mechanical Hats Printing Presses (SBP 15 * 13)



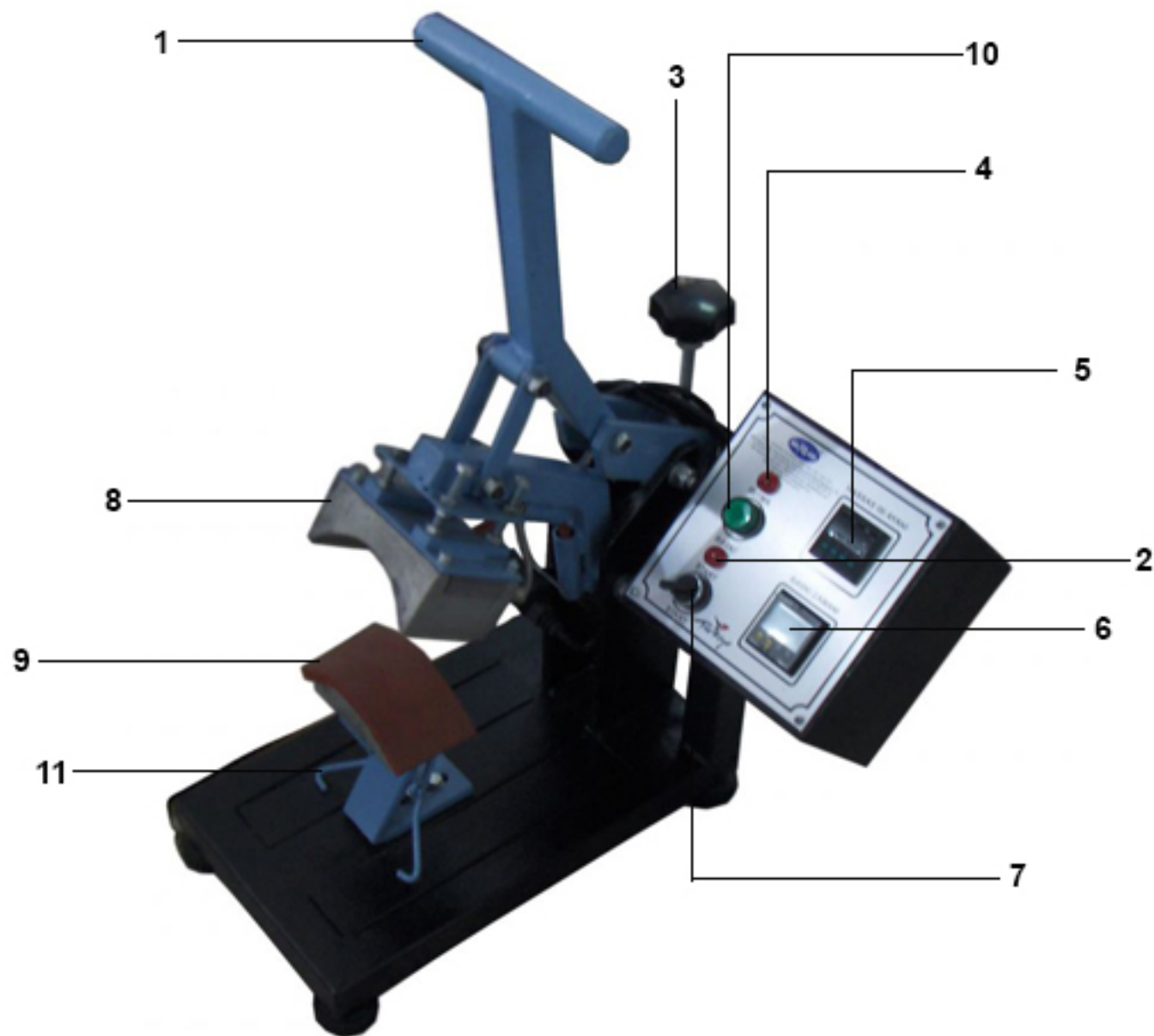
GENERAL FEATURES AND DEFINITIONS

| | |
|---------------------------------------|-----------------------------------|
| 1 - Print Handle | 6 - Time Relay (Digital - Analog) |
| 2 - Start Warning Lamp | 7 - Start Switch |
| 3 - Print Intensity Adjustment Handle | 8 - Upper Mold |
| 4 - Resistance Warning Lamp | 9 - Silicon Floor |
| 5 - Thermostat (Digital - Analog) | 10 - Length Indicator Lamp |
| | 11 - Tension Apparatus |

MECHANICAL PROPERTIES

| | | | |
|-------------------------|-------------|----------|-------|
| OPERATING PRESSURE: | Manuel | WEIGHT: | 25 kg |
| WAITING PERIOD: | 0 - 60 dk | VOLTAGE: | 220 V |
| RESISTANCE POWER: | 350 W | AMP: | 2 A |
| TEMPERATURE ADJUSTMENT: | 0 - 260 C | POWER: | 350 W |
| CAPACITY: | 1000 - 2000 | SIZE: | 60 cm |
| WIDTH: | 40 cm | LENGTH: | 60 cm |

Mechanical Hats Printing Presses (SBP 15 * 13)



OPERATING INSTRUCTIONS

- 1 - Insert your machine and run the socket 220 V plug switch (7) Open.
- 2 - Set the thermostat temperature setting. (5)
- 3 - Print from time timer setting (6) set.
- 4 - Print settings by turning the lever severity (3) set.
- 5 - After the hat in the tray pressure lever (1) Please download get down until it locks.
- 6 - to obtain the desired temperature warning light when the resistance (4) will flash.
- 7 - Identify expired when the printing is finished showing the warning lamp (10) will give light and audible signal.
- 8 - Presses placed to strut to stretch the hat (11) Please use.

CARE INSTRUCTIONS

- 1 - Weekly Periodically, the machine's moving parts to be cleaned by keeping a supply of air,
- 2 - Machine screws and bolts in moving parts to check against the possibility of loosening,
- 3 - In the printing process used to change the case of felt or silicone wear floors.

Auto Hats Printing Presses (CFP 15 * 13)



GENERAL FEATURES AND DEFINITIONS

| | |
|-----------------------------------|-----------------------------------|
| 1 - Regulator | 6 - Time Relay (Digital - Analog) |
| 2 - Start Warning Lamp | 7 - Start Switch |
| 3 - Pressure Gauges | 8 - Mounting Foot |
| 4 - Hats Tension Apparatus | 9 - Silicon Floor |
| 5 - Thermostat (Digital - Analog) | 10 - Top Mold |
| | 11 - Right Left Handle |

MECHANICAL PROPERTIES

| | | | |
|-------------------------|-------------|----------|-------|
| OPERATING PRESSURE: | 0-6 Bar | WEIGHT: | 65 kg |
| WAITING PERIOD: | 0 - 60 dk | VOLTAGE: | 220 V |
| RESISTANCE POWER: | 350 W | AMP : | 1,5 A |
| TEMPERATURE ADJUSTMENT: | 0 - 260 C | POWER: | 350 W |
| CAPACITY: | 2000 - 3000 | SIZE: | 70 cm |
| WIDTH : | 70 cm | LENGTH: | 80 cm |

Auto Hats Printing Presses (CFP 15 * 13)



OPERATING INSTRUCTIONS

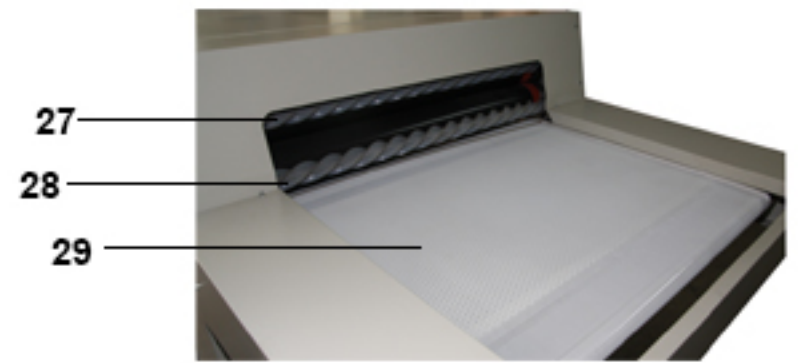
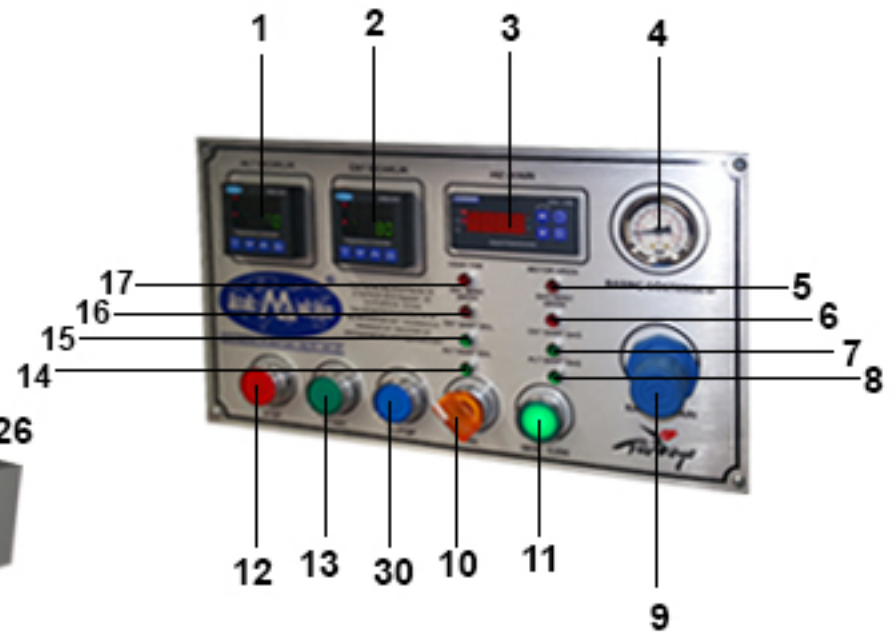
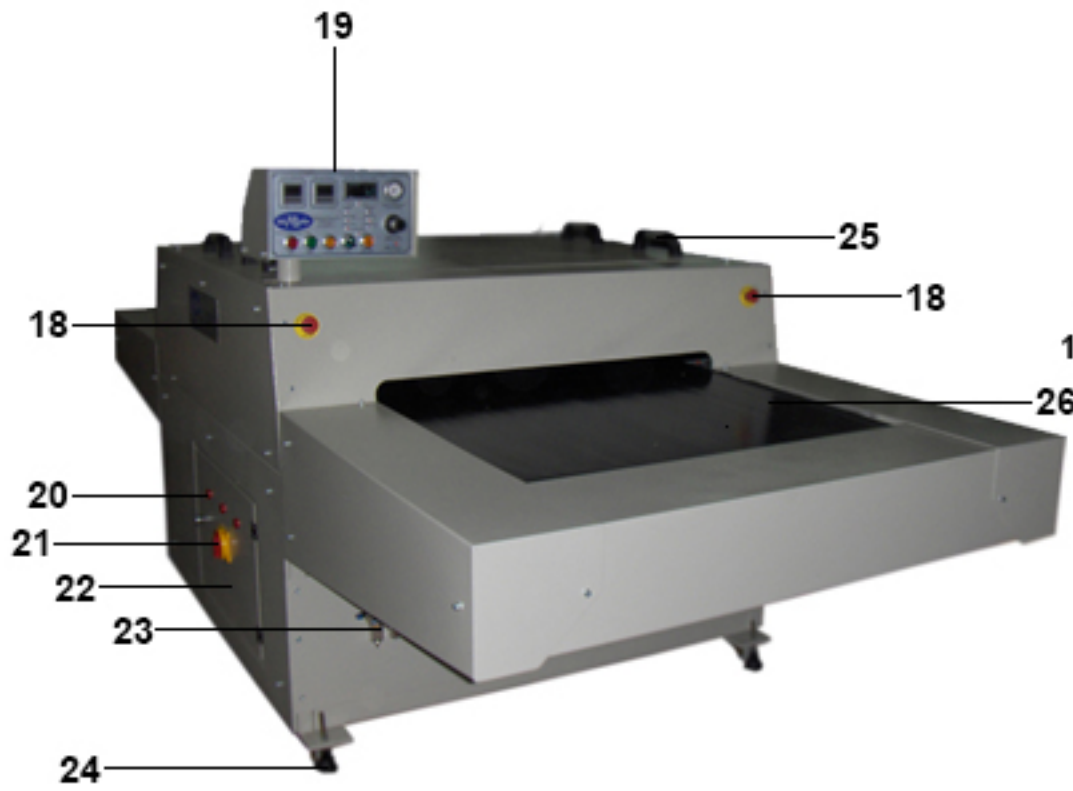
- 1 - Insert your machine and run the socket 220 V plug switch (7) Open.
- 2 - Set the thermostat temperature setting. (5)
- 3 - Print from time timer setting (6) set.
- 4 - For the printing operation of the machine, pull your head in the desired direction (11)
- 5 - Identify expired when the printing machine will automatically terminate pressing.
- 6 - Presses placed to strut to stretch the hat (11) Please use.

CARE INSTRUCTIONS

- 1 - Weekly Periodically, the machine's moving parts to be cleaned by keeping a supply of air,
- 2 - Machine screws and bolts in moving parts to check against the possibility of loosening,
- 3 - In the printing process used to change the case of felt or silicone wear floors.

Conveyor Printing Presses (BP 1000)

BP 1000



GENERAL FEATURES AND DEFINITIONS

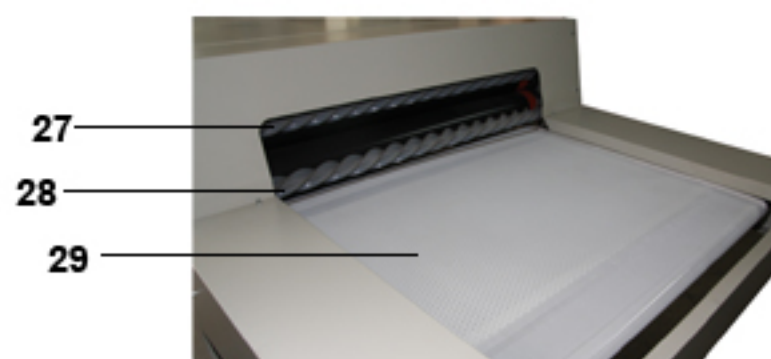
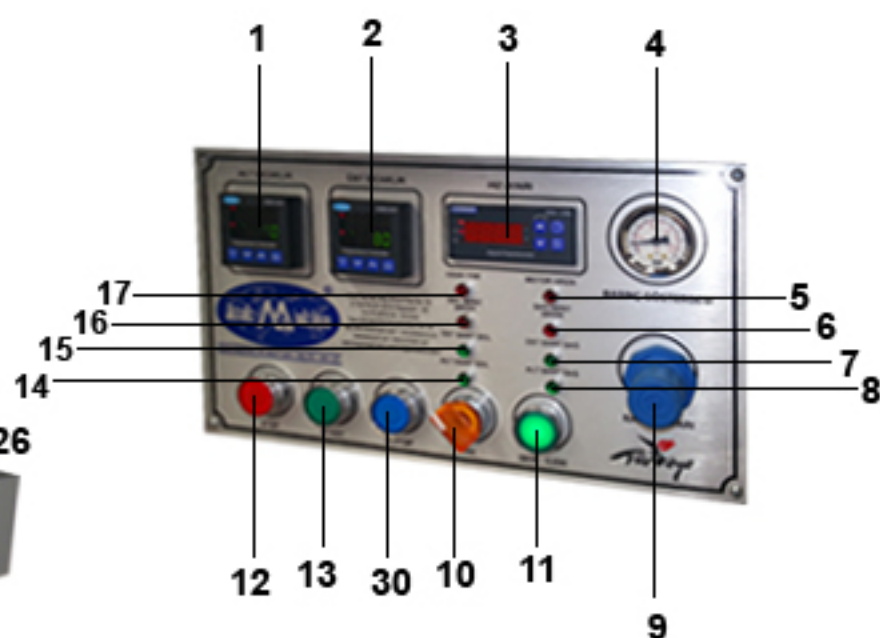
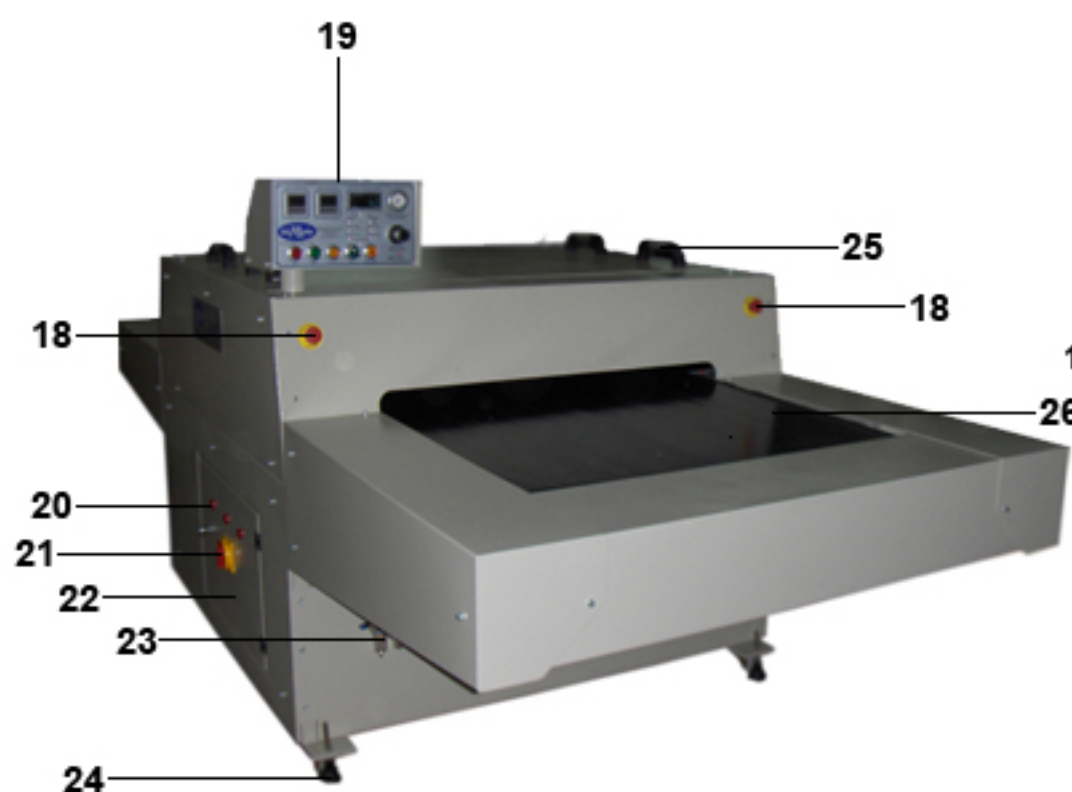
- | | |
|--|---|
| 1 - Lower the temperature control (thermostat) | 16 - Left Tape Malfunction Indicator Lamp |
| 2 - Upper Temperature Control (Thermostat) | 17 - Air Malfunction Indicator Lamp |
| 3 - Digital Speed Control | 18 - Emergency Stop |
| 4 - Pressure Gauges (Air Indicator hours) | 19 - Main Control Panel |
| 5 - Engine Malfunction Indicator Lamp | 20 - Phase Indicator Lamp |
| 6 - Right Belt Malfunction Indicator Lamp | 21 - Main Switch |
| 7 - Upper Right Pistons Half Band | 22 - Electricity Board |
| 8 - Sub-Band Piston Half Right | 23 - Conditioner |
| 9 - Regulator (Print Set) | 24 - Mounting Brackets Balance |
| 10 - Next - Back Button | 25 - Top opens and closes |
| 11 - Fan Start Button | 26 - Teflon Tape (Bottom) |
| 12 - Start Button | 27 - Teflon Tape (Top) |
| 13 - Stop Button | 28 - Silicone Scraper |
| 14 - Sub-Band Left Pistons Half-time | 29 - Soğutma Fıçısı |
| 15 - The band left the piston half | 30 - Automatic Stop |

MECHANICAL PROPERTIES

| | | | |
|-------------------------|--------------|----------|----------|
| OPERATING PRESSURE: | 0 - 6 Bar | WEIGHT: | 800 kg |
| SPEED CONTROL: | Dijital | VOLTAGE: | 380 V |
| RESISTANCE POWER: | 19 000 W | AMP : | 30 A |
| TEMPERATURE ADJUSTMENT: | 0 - 260 C | POWER: | 19 000 W |
| CAPACITY: | 2000 - 10000 | SIZE: | 144 cm |
| WIDTH: | 145 cm | LENGTH: | 3,30 m |

Conveyor Printing Presses (BP 1000)

BP 1000



OPERATING INSTRUCTIONS

- 1 - Turn on the main switch. (21)
- 2 - Lower the temperature settings of your structure. (1 - 2)
- 3 - Press the start button to run the machine. (13)
- 4 - Please print settings from the regulator. (9) Check the pressure gauge. (4)
- 5 - Wait until the desired temperature is achieved. Adjust your speed (3)
- 6 - When you start working for shock cooling fan, press the button. (11)
- 7 - Please print settings from the regulator. (9) Check the pressure gauge. (4)
- 8 - Use the Back button to move back and forth. (10)
- 9 - Emergency Use the emergency stop button is located on the machine. (18)

CARE INSTRUCTIONS

- 1 - Weekly regularly put oil and water conditioner drain. (23)
- 2 - Regular weekly cleaning tape (26) Do not spray cleaners or scouring powder with a structure.
- 3 - Open the top cover of the machine as a regular monthly routine cleaning with air Perform. (25)
- 4 - In case of an unexpected problem is encountered, please contact an authorized service agency.

Doublet Mold Stone Series Machine (TDM 50 50)



GENERAL FEATURES AND DEFINITIONS

- | | |
|-------------------------------------|------------------------------------|
| 1 - Table Movement Speed Adjustment | 11 - Stone Syntax cart |
| 2 - Speed Adjustment shake Cart | 12 - Stone Syntax cart |
| 3 - Digital Counter | 13 - Basket Print Setup |
| 4 - Start Button | 14 - Basket Print Setup |
| 5 - Right Table | 15 - Table Lighting Light |
| 6 - Emergency Stop Button | 16 - Height Adjustment of Bakelite |
| 7 - Emergency Stop Button | |
| 8 - Left Table | |
| 9 - Start Button 2 | |
| 10 - Moving Table Setting | |

MECHANICAL PROPERTIES

| | | | |
|------------------|---------------|----------|---------|
| SPEED CONTROL 1: | Potans Ayarlı | WEIGHT: | 130 kg |
| SPEED CONTROL 2: | Potans Ayarlı | VOLTAGE: | 220 V |
| ENGINE POWER: | 0,37 KW | AMP : | 5 A |
| CAPACITY: | 1000 - 10000 | POWER: | 0,37 KW |
| WIDTH: | 90 cm | SIZE : | 120 cm |
| | | LENGHT: | 170 cm |

Double Mold Stone Series Machine (TDM 50 50)



OPERATING INSTRUCTIONS

- 1 - 220 V plug your machine to an outlet.
- 2 - Put the stones will be lined up into the cart. (11-12)
- 3 - Make the cart waving rate separately. (1)
- 4 - Mold forward - Adjust your speed. (2)
- 5 - Molded forward - Adjust the distance control. (10)
- 6 - Do you reset the counter before starting work. (3)
- 7 - Press the Start button. (7)
- 8 - When the unexpected happens, press the emergency stop button. (6)
- 9 - When the light is needed to illuminate the hill turn. (15)

CARE INSTRUCTIONS

- 1 - Weekly Periodically, the machine's moving parts to be cleaned by keeping a supply of air,
- 2 - Series Mold replaced when the wear of the sponge.
- 3 - In an unexpected situation, please contact technical service.



Since 1994 in the field of Textile and Garment Machinery was founded in 2001 by Torun and Bekir Hakan LION ATTACK MACHINE & TOOL SAN. DIS. TIC. LTD. STI. high quality products, customer satisfaction and reasonable price policy during the last time acquired a respectable position in the sector.

Increasing the range of activities and service quality ATTACK MACHINE continuing production of all kinds of Textiles and Clothing Construction Plan, Design, Production and Sales of experienced and expert staff realizes.

ATTACK MACHINE is providing a growing portfolio of customers based on customer satisfaction, affordable, practical and high-quality service aims to expand abroad ...

Quality Standards



ATAK MAKİNA ve KALIP SAN. DIŐ. TIC. LTD. ŐTİ.

Fabrika : İkitelli O.S.B Ziya Gökalp cad.Dersan koop Sanayi Sitesi
No: 251 - 252 - 253 Başakşehir / İSTANBUL

Tel : (0212) 655 56 33 Faks : (0212) 655 79 33
Gsm : 0533 487 20 63 - 0533 487 20 64